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| (21) International Application Number: PCT/US98/08931 (22) International Filing Date: 1 May 1998 (01.05.98) (30) Priority Data: 08/846,883 1 May 1997 (01.05.97) US (63) Related by Continuation (CON) or Continuation-in-Part (CIP) to Earlier Application 08/846,883 (CON) Filed on 1 May 1997 (01.05.97) (71) Applicant (for all designated States except US): MEDLOGIC GLOBAL CORPORATION [US/US]; 4815 List Drive, Colorado Springs, CO 80919 (US). (72) Inventors; and (75) Inventors/Applicants (for US only): RON, Eyal, S. [US/US]; 7 Coach Road, Lexington, MA 02173 (US). HAND, Barry, J. [US/US]; 145 Butternut Hollow, Acton, MA 01718 (US). BROMBERG, Lev, S. [US/US]; 17 Sherwood Road, Swampscott, MA 01907 (US). KEARNEY, Marie [US/US]; 342 Faneuil Street #1, Brighton, MA 02135 (US). SCHILLER, Mathew, E. [US/US]; 23C Sagamore Way, Waltham, MA 02154 (US). AHEARN, Peter, M. [US/US]; | | 63 Webster Street, Whitman, MA 02382 (US). LUCZAK, Scott [US/US]; 3 Remsen Avenue, Medfield, MA 02052 (US). MENDUM, Thomas, H., E. [US/US]; 45 Columbus Avenue #1, Somerville, MA 02143 (US). (74) Agents: KREBS, Robert, E. et al.; Burns, Doane, Swecker & Mathis, L.L.P., P.O. Box 1404, Alexandria, VA 22313-1404 (US). (81) Designated States: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GE, GH, GM, GW, HU, ID, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG). | |

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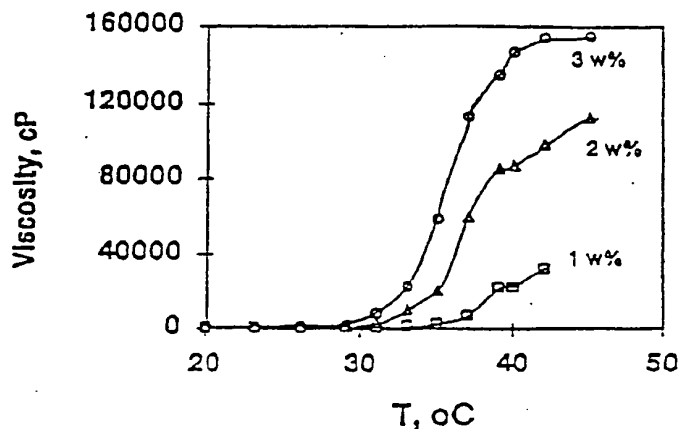
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(54) Title: COMPOSITIONS FOR COSMETIC APPLICATIONS

(57) Abstract

A cosmetic composition is described having a cosmetically acceptable carrier, comprising a reverse thermal viscifying polymer network comprising at least one poloxamer component capable of aggregation in response to a change in temperature randomly bonded to at least one poly(acrylic acid) component; and a cosmetically active agent which imparts a preselected cosmetic effect, said carrier and said agent disposed within an aqueous-based medium.



COMPOSITIONS FOR COSMETIC APPLICATIONS

to be added

This application is a continuation-in-part application of copending application
5 U.S.S.N. 60/034,805 filed January 2, 1997, and entitled "Responsive Polymer
Networks and Methods of Their Use", which is a continuation-in-part application of
copending application PCT/US96/10376 filed June 14, 1996, designating the United
States, and entitled "Responsive Polymer Networks and Methods of Their Use", which
is a continuation-in-part application of copending application U.S.S.N. 08/580,986 filed → US 5,939,414
10 January 3, 1996, and entitled "Responsive Polymer Networks and Methods of Their
Use", each of which is incorporated entirely by reference.

Field of the Invention

The present invention relates to a cosmetic composition useful in a variety of
15 topical and personal care products, including treatments of disorders and imperfections
of the skin or other areas of the body. More particularly, the present invention is
directed to a cosmetic composition comprising a poloxamer:poly(acrylic acid)
polymer network that can be designed to reversibly gel over a wide range of
conditions to provide a composition having a controllable range of viscosities, making
20 it useful in a variety of cosmetic and personal care applications.

Background of the Invention

Many examples are known of cosmetic compositions intended for treatment of
the skin or elsewhere on the body, where it is desired to have certain properties of
25 viscosity. Hydrogels, such as cellulose, have been included as thickeners in cosmetic
compositions. A hydrogel is a polymer network which absorbs a large quantity of
water without the polymer dissolving in water. The hydrophilic areas of the polymer
chain absorb water and form a gel region. The extent of gelation depends upon the
volume of the solution which the gel region occupies.

30 Reversibly gelling solutions are known in which the solution viscosity increases

are observed only at much higher polymer levels. See, Figs. 3-6 of Joshi *et al.*

⑥ Hoffman *et al.* in WO 95/24430 disclose block and graft copolymers comprising a pH-sensitive polymer component and a temperature-sensitive polymer component. The block and graft copolymers are well-ordered and contain regularly repeating units of the pH-sensitive and temperature-sensitive polymer components. The copolymers are described as having a lower critical solution temperature (LCST), at which both solution-to-gel transition and precipitation phase transition occur. Thus, the transition to a gel is accompanied by the clouding and opacification of the solution. Light transmission is reduced, which may be undesirable in many applications, where the aesthetic characteristics of the composition are of some concern.

Thus, the known systems which exhibit reversible gelation are limited in that they require large solids content and/or in that the increase in viscosity less than 10-fold. In addition, some known systems exhibit an increase in viscosity which is accompanied with the undesirable opacification of the composite.

Summary of the Invention

It is an object of the present invention to provide a cosmetic composition which includes a component capable of reversible gelation or viscosification.

It is a further object of the invention to provide a cosmetic composition which includes an ingredient capable of gelation or viscosification at very low solids content.

It is another object of the present invention to provide a cosmetic composition which possesses improved flow and gelation characteristics as compared to properties possessed by conventional reversible gelation compositions.

It is a further object of the invention to provide a polymer network composition for use in cosmetic compositions useful as a surfactant or emulsifier in the solubilization of additives and, in particular, hydrophobic additives.

It is a further object of the invention to provide a cosmetic composition which possesses the appropriate thickness, emolliency and cosmetic effect with a minimum of solids content.

It is a further object of the invention to provide a polymer network for use in

personal-care applications intended to promote bodily attractiveness or to cover or mask the physical manifestations of a disorder or disease. Cosmetics include those products subject to regulation under the FDA cosmetic guidelines, as well as sunscreen products, acne products, skin protectant products, anti-dandruff products, and deodorant and antiperspirant products.

By "gelation" or viscosification, as that term is used herein, it is meant a drastic increase in the viscosity of the polymer network solution. Gelation is dependent on the initial viscosity of the solution, but typically a viscosity increase in the range of preferably 2- to 100-fold, and preferably 5- to 50-fold, and more preferably 10- to 20-fold is observed in the polymer network which is used in the preparation of the cosmetic compositions of the invention. Such effects are observed in a simple polymer network solution and the effect may be modified by the presence of other components in the cosmetic composition.

By "reversibly gelling" as that term is used herein, it is meant that the process of gelation takes place upon an *increase* in temperature rather than a decrease in temperature. This is counter-intuitive, since it is generally known that solution viscosity *decreases* with an increase in temperature.

As used herein, "poloxamer" is a triblock copolymer derived from poly(ethylene glycol)-poly(propylene glycol)-poly(ethylene glycol) blocks. The poloxamer is capable of responding to a change in temperature by altering its degree of association and/or agglomeration. The aggregation may be in the form of micelle formation, precipitation, labile crosslinking or other factors. The poloxamer has the general formula of a triad ABA block copolymer, $(P_1)_a(P_2)_b(P_1)_a$, where P_1 = poly(ethylene glycol) and P_2 = poly(propylene glycol) blocks, where a is in the range of 10-50 and where b is in the range of 50-70.

The poly(acrylic acid) component includes poly(acrylic acid) and its salts. The poly(acrylic acid) supports and interacts with the poloxamer component so that a multi-material, responsive polymer network is formed. The interaction of the poloxamer and poly(acrylic acid) exhibits a synergistic effect, which magnifies the effect of the poloxamer component in viscosifying and/or gelling the solution.

such as are needed for the cosmetic purpose of the composition. Additives also may be included to modify the polymer network performance, such as to increase or decrease the temperature of the liquid-to-gel transition and/or to increase or decrease the viscosity of the responsive polymer composition.

5 In one aspect of the invention, the poloxamer:poly(acrylic acid) polymer network is incorporated into a cosmetic compositions to impart thickening properties to the cosmetic composition at the use and/or application temperature. Such thickening properties include enhanced overall viscosity, as well as a desirable viscosity response with temperature. The polymer network may be useful as a thickener in pH ranges
10 where other thickeners are not effective.

 In another aspect of the invention, the poloxamer:poly(acrylic acid) polymer network is incorporated into a cosmetic composition to stabilize and solubilize hydrophobic agents in the cosmetic composition. The polymer network may be included to increase emulsion stability. Many emulsions, i.e., suspension of small
15 droplets or particles of a first material in a second material, lose viscosity upon heating. As will be demonstrated herein, the poloxamer:poly(acrylic acid) polymer network retains its emulsifying properties even with temperature increase.

 In addition, it may be included in the composition to impart emolliency to the composition. The composition may also act as a film-forming agent after it has been
20 applied to the skin. This film-forming agent may be used as a barrier to prevent water loss from the skin which contributes to the moisturization of the skin.

 In another aspect of the invention, the poloxamer:poly(acrylic acid) polymer network may be included as an additive in cosmetic applications to prevent viscosity loss at elevated temperatures.

25

Brief Description of the Drawing

The invention is described with reference to the Drawing, which is presented for the purpose of illustration and is in no way intended to be limiting, and in which:

 Figure 1 is a graph of viscosity vs. temperature for a 1 wt%, 2 wt% and 3 wt%
30 responsive polymer network aqueous composition of a poloxamer/poly(acrylic acid)

(1:1) and (b) a 1 wt% physical blend of Pluronic® F127 poloxamer/poly(acrylic acid) (1:1) at pH 7.0 measured at a shear rate 0.22 sec^{-1} ;

Figure 13 is a plot of viscosity vs. temperature for a 1 wt% responsive polymer network aqueous composition of Pluronic® F88 poloxamer/poly(acrylic acid) (1:1) at pH 7.0 measured at a shear rate 2.64 sec^{-1} ;

Figure 14 is a graph of the viscosity vs. temperature effect for a responsive polymer network composition of 2 wt% Pluronic® P104 poloxamer/poly(acrylic acid) (1:1) in deionized water at pH 7.0 measured at shear rate of 22 sec^{-1} ;

Figure 15 is plot of viscosity vs. temperature for a responsive polymer network composition of 2 wt% Pluronic® F123 poloxamer/poly(acrylic acid) (1:1) at pH 7.0 measured at a shear rate of 22 sec^{-1} ;

Figure 16 is a plot of viscosity vs. temperature for 1 wt% made of series of poloxamers and poly(acrylic acid) (1:1) in deionized water at a shear rate of 132 sec^{-1} ;

Figure 17 is a plot showing release of hemoglobin from a poloxamer/poly(acrylic acid) polymer network of the invention;

Figure 18 is a plot showing the release of lysozyme from the poloxamer/poly(acrylic acid) polymer complex of the invention;

Figure 19 is a plot showing release of insulin from a poloxamer/poly(acrylic acid) polymer network composition of the invention;

Figure 20 is a plot of viscosity vs. temperature for a poloxamer/poly(acrylic acid) polymer network composition (a) before and (b) after sterilization by autoclave;

Figure 21 is a plot of viscosity vs. temperature for an oil-free moisturizing formulation prepared from (a) a responsive polymer network composition of the invention and (b) a conventional oil-in-water formulation;

Figure 22 is a plot of equilibrium solubility of estradiol (A, B) and progesterone (C, D) in aqueous solutions (pH 7) of Pluronic® F127 (A, C) and responsive polymer network (B, D) vs. temperature;

Figure 23 is a plot of the ratio of equilibrium solubilities of estradiol in responsive polymer network and water vs. polymer concentration in the responsive polymer network solutions;

greater, preferably at least about 10 times greater, and even more preferably at least about 30 times and up to 100 times greater, viscosity upon increase in temperature of about 10 °C and preferably about 5 °C. The reversibly gelling polymer network of the present invention exhibit gelation even at very low polymer concentrations. For
5 example, polymer network compositions at pH 7 comprising about 0.5 wt% poloxamer component and about 0.5 wt% PAA exhibits a significant increase in viscosity from a free-flowing liquid (50 cps) to a gel (6000 cps). The observed gelation takes place at low solids contents, such as less than 20 wt% or preferably less than about 10 wt%, or more preferably less than about 2.5 wt% or most preferably less than about 0.1 wt%.
10 Thus, only a small amount by weight of the polymer network need be incorporated into a cosmetic composition in order to provide the desired thickening or viscosifying effect.

The reverse viscosification effect at low polymer concentrations provides clear, colorless gels which are particularly well-suited to cosmetic applications. For example,
15 very little residue is formed upon dehydration which may be important in some applications, such as in topically applied cosmetics. An additional advantage of the polymer network of the invention is that it remains clear and translucent above and below the critical temperature or pH. These characteristics of the reversibly gelling polymer network make it well suited for use in cosmetic compositions.

20 The polymer network of the present invention technology may be added to cosmetic formulations to increase the thickness and viscosity of the composition. The poloxamer:poly(acrylic acid) polymer network possesses hydrophobic regions capable of aggregation. Unlike conventional thickeners, the aggregation of the polymer network of the present invention is temperature sensitive. Thus, the inventive polymer
25 network of the present invention may have a transition temperature (i.e. temperature of aggregation) above room temperature so that the cosmetic composition is of low viscosity at or below room temperature and is of high viscosity at or around body temperature (body temperature includes both surface and internal body temperature). Thus, a composition may be prepared at low temperatures while the polymer network
30 is in a low viscosity state. Mixing of ingredients under low viscosity is expected to be

after polymerization of PAA remains associated with the random co-polymer, resulting in a miscible composition. Free poloxamer may also be present in the polymer network composition; however, its presence is not required in order to observe reverse thermal viscosification.

5 (The poly(acrylic acid) may be linear, branched and/or crosslinked. Poly(acrylic acid) is capable of ionization with a change in pH of the solution. By ionization, as that term is used with respect to poly(acrylic acid), it is meant the formation of the conjugate base of the acrylic acid, namely acrylate. As used herein, poly(acrylic acid) includes both ionized and non-ionized versions of the polymer. Changes in ionic
10 strength may be accomplished by a change in pH or by a change in salt concentration. The viscosifying effect of the polymer network is partly a function of the ionization of the poly(acrylic acid); however, reverse thermal gelling may occur without ionization. Changes to the ionic state of the polymer causes the polymer to experience attractive (collapsing) or repulsive (expanding) forces. Where there is no need or desire for the
15 composition to be applied in a high viscosity state, it may be possible to prepare the composition as non-ionized poly(acrylic acid). The body's natural buffering ability will adjust the pH of the applied composition to ionize the poly(acrylic acid) and thereby develop its characteristic viscosity.

The poloxamer possesses regions of hydrophobic character, e.g., poly(propylene glycol) blocks, and hydrophilic character, e.g., poly(ethylene glycol) blocks. The
20 poloxamer may be linear or branched. Suitable poloxamers include triad block copolymers of poly(ethylene glycol) and poly(propylene glycol) having the general formula $(P_1)_a(P_2)_b(P_1)_a$, where P_1 = poly(ethylene glycol) and P_2 = poly(propylene glycol) blocks, where a is in the range of 10-50 and where b is in the range of 50-70.
25 where poly(propylene glycol) represents the hydrophobic portion of the polymer and poly(ethylene glycol) represents the hydrophilic portion of the polymer. Pluronic® polymers (BASF) are commercially available for a in the range of 16 to 48 and b ranging from 54-62. One or more poloxamers may be used in the reversibly gelling polymer network composition of the present invention.

30 The reversibly gelling responsive polymer networks compositions of the present

poloxamer:poly(acrylic acid) polymer network composition does not permanently lose viscosity after being subjected to high shear conditions. The poloxamer:poly(acrylic acid) polymer network composition remains unaffected by such shear conditions as homogenization. Figure 4 compares the viscosity response curve of a 2 wt% poloxamer:poly(acrylic acid) polymer composition prepared with nominal mixing (simple time) and stirring with that of a polymer composition of similar composition prepared using high shear homogenization designated by a ticked line (8000 rpm, 30 min). No significant decrease in viscosity is observed.

A number of factors influence the viscosity and transition temperature of the composition. The more important factors include polymer concentration, pH and presence and nature of additives.

The effect of pH on the viscosity of reversibly gelling polymer networks is shown in Figure 5. Increasing pH from the starting pH has a lesser effect on the viscosity than decreasing the pH. This may relate to the extent of ionization of the poly(acrylic acid) component of the polymer network as discussed above. This may be clearly seen in Figure 5 when comparing the viscosity response of a 1 wt% poloxamer:poly(acrylic acid) polymer composition at pH 5 and pH 11. Satisfactory viscosities can be obtained at high pHs indicating the potential value of the reversibly gelling polymer network in products such as depilatories, hair straighteners and hair relaxers.

The responsive polymer network may also include additives for influencing the performance of the polymer composition, such as the transition temperature and the viscosity of the polymer composition above the transition temperature. The following list is not intended to be exhaustive but rather illustrative of the broad variety of additives which can be used.

These materials include solvents (e.g., 2-propanol, ethanol, acetone, 1,2-pyrrolidinone, N-methylpyrrolidinone), salts (e.g., calcium chloride, sodium chloride, potassium chloride, sodium or potassium phosphates, borate buffers, sodium citrate), preservatives (benzalkonium chloride, phenoxyethanol, sodium hydroxymethylglycinate, ethylparaben, benzoyl alcohol, methylparaben, propylparaben,

cps. See, Figure 6. The humectant, acetamide MEA, lowers the viscosity of a 1 wt% solution by approximately 1,500 cps (see, Figure 7).

Glycerin, ethanol and dimethicone copolymer have been shown to affect the temperature range over which the viscosity response occurs. Glycerin shifts the transition temperature to a slightly lower range from an initial 24-34 °C to about 24-30 °C, but does not affect the final viscosity (see, Example 44). The effect of ethanol on the viscosity is different at different concentration levels. At 5 wt% and 10 wt% added ethanol, the transition temperature is shifted to lower ranges, e.g., 24-29 °C and 20-29 °C, respectively. At 20 wt% added ethanol, the composition not only exhibits a lowering of the transition temperature, but also a marked increase in initial and final viscosity. See, Figure 8. Dimethicone copolymer (1 wt%) also changed the transition temperature, but in this instance the transition temperature range was raised to 28-41 °C. Thus, proper selection of additives permits the formulator to adjust the transition temperature to various ranges.

Those skilled in the art will appreciate that the polymer network compositions of the present invention may be utilized for a wide variety of cosmetic and personal care applications. To prepare a cosmetic composition, an effective amount of cosmetically active agent(s) which imparts the desirable cosmetic effect is incorporated into the reversibly gelling polymer network composition of the present invention. Preferably the selected agent is water soluble, which will readily lend itself to a homogeneous dispersion through out the reversibly gelling polymer network composition; however, the polymer network has been demonstrated to significantly solubilize or suspend hydrophilic agents in order to improve formulation homogeneity (see, Example 36). It is also preferred that the agent(s) is nonreactive with the polymer network composition. For materials which are not water soluble, it is also within the scope of the invention to disperse or suspend powders or oil (lipophilic materials) throughout the polymer network composition. It will also be appreciated that some applications may require a sterile environment. It is contemplated as within the scope of the invention that the reversibly gelling polymer network compositions of the present invention may be prepared under sterile conditions. An additional feature

of the reversibly gelling polymer composition is that is prepared from constituent polymers that have known accepted toxicological profiles.

The poloxamer:poly(acrylic acid) polymer network has been evaluated under Good Laboratory Practice (GLP) standard protocols known in the art for toxicity in animal models and found to exhibit no toxic effects. The results of the toxicity study are summarized in the following Table 1. The non-toxicity of the polymer network makes it an ideal candidate for use in cosmetic compositions.

Table 1. Toxicity data for 6% poloxamer:poly(acrylic acid) solution at pH 7.

| Reaction testes | mode of testing | results |
|---------------------------|---------------------------|---|
| Skin sensitization | guinea pig - topical | not a sensitizer |
| eye irritation | rabbit eye instillation | negative |
| primary dermal irritation | rabbit - topical | very slight edema (1 on a scale of 1-8) |
| acute dermal toxicity | rat - single dose (2g/kg) | no toxicity |
| acute oral toxicity | rat - single dose (5g/kg) | no toxicity |
| AMES test | | negative |

Exemplary cosmetic and personal care applications, for which the reversibly gelling polymer network composition may be used include, but are not limited to, baby products, such as baby shampoos, lotions, powders and creams; bath preparations, such as bath oils, tablet and salts, bubble baths, bath fragrances and bath capsules; eye makeup preparations, such as eyebrow pencil, eyeliner, eye shadow, eye lotion, eye makeup remover and mascara; fragrance preparations, such as colognes and toilet waters, powders and sachets; noncoloring hair preparations, such as hair conditioner, hair spray, hair straighteners, permanent waves, rinses shampoos, tonics, dressings and other grooming aids; color cosmetics; hair coloring preparations such as hair dye, hair tints, hair shampoos, hair color sprays, hair lighteners and hair bleaches; makeup preparations such as face powders, foundations, leg and body paints, lipstick, makeup bases, rouges and makeup fixatives; manicuring preparations such as basecoats and

cosmetic affect or to improve the stability and/or administration of the cosmetic. Such additional components include, but are not limited to, preservatives, abrasives, acidulents, antiacne agents, anti-aging agents, antibacterials, anticaking, anticaries agents, anticellulites, antidandruff, antifungal, anti-inflammatories, anti-irritants, antimicrobials, antioxidants, astringents, antiperspirants, antiseptics, antistatic agents, 5 astringents, binders, buffers, additional carriers, chelators, cell stimulants, cleansing agents, conditioners, deodorants, depilatories, detergents, dispersants, emollients, emulsifiers, enzymes, essential oils, exfoliants, fibers, film forming agents, fixatives, foaming agents, foam stabilizers, foam boosters, fungicides, gellants, glosser, hair 10 conditioner, hair set resins, hair sheen agents, hair waving agents, humectants, lubricants, moisture barrier agents, moisturizers, ointment bases, opacifier, plasticizer, polish, polymers, powders, propellant, protein, refatting agents, sequestrant, silicones, skin calming agents, skin cleansers, skin conditioners, skin healing, skin lightening agents, skin protectants, skin smoothing agents, skin softening agents, skin soothing 15 agents, stabilizers, sunscreen agents, surfactants, suspending agents, tanning accelerators, thickeners, vitamins, waxes, wetting agents, liquefiers, colors, flavors and/or fragrances. Suitable materials which serve the additive functions listed here are well known in the cosmetic industry. A listing of the additive function and materials suitable for incorporation into the cosmetic composition may be found in 20 Appendix A, which is appended hereto at the end of the specification. Further information may be obtained by reference to The Cosmetic Bench Handbook, Cosmetics & Toiletries; C.C. Urbano, editor, Allured Publ. Corp., 1996, which is hereby incorporated in its entirety by reference.

A brief description of some preferred additives and cosmetically active agents 25 follows. The compositions of the invention include a safe and effective amount of a cosmetically active agent. "Safe and effective", as it is used herein, means an amount high enough to significantly positively modify the condition to be treated or the cosmetic effect to be obtained, but low enough to avoid serious side effects.

Preservatives can be desirably incorporated into the cosmetic compositions of 30 the invention to protect against the growth of potentially harmful microorganisms.

- diisopropyl sebacate, lauryl lactate, myristyl lactate, and cetyl lactate; 5. alkenyl esters of fatty acids having 10 to 20 carbon atoms, such as oleyl myristate, oleyl stearate, and oleyl oleate and the like; 6. fatty acids having 10 to 20 carbon atoms, such as pelargonic, lauric, myristic, palmitic, stearic, isostearic, hydroxystearic, oleic, linoleic, ricinoleic, arachidic, behenic, and erucic acids and the like; 7. fatty alcohols having 10 to 20 carbon atoms, such as, lauryl, myristyl, cetyl, hexadecyl, stearyl, isostearyl, hydroxystearyl, oleyl, ricinoleyl, behenyl, erucyl, and 2-octyl dodecanyl alcohols are examples of satisfactory fatty alcohols and the like; 8. fatty alcohol ethers, such as ethoxylated fatty alcohols of 10 to 20 carbon atoms including the lauryl, cetyl, stearyl, isostearyl, oleyl, and cholesterol alcohols, having attached thereto from 1 to 50 ethylene oxide groups or 1 to 50 propylene oxide groups; 9. ether-esters such as fatty acid esters of ethoxylated fatty alcohols; 10. Lanolin and derivatives, such as lanolin, lanolin oil, lanolin wax, lanolin alcohols, lanolin fatty acids, isopropyl lanolate, ethoxylated lanolin, ethoxylated lanolin alcohols, ethoxylated cholesterol, propoxylated lanolin alcohols, acetylated lanolin alcohols, lanolin alcohols linoleate, lanolin alcohols ricinoleate, acetate of lanolin alcohols ricinoleate, acetate of ethoxylated alcohols-esters, hydrogenolysis of lanolin, ethoxylated hydrogenated lanolin, ethoxylated sorbitol lanolin, and liquid and semisolid lanolin absorption bases and the like; 11. polyhydric alcohol esters, such as, ethylene glycol mono and di-fatty acid esters, diethylene glycol mono- and di-fatty acid esters, polyethylene glycol (200-6000) mono- and di-fatty acid esters, propylene glycol mono- and di-fatty acid esters, polypropylene glycol 2000 monooleate, polypropylene glycol 2000 monostearate, ethoxylated propylene glycol monostearate, glyceryl mono- and di-fatty acid esters, polyglycerol polyfatty esters, ethoxylated glyceryl monostearate, 1,2-butylene glycol monostearate, 1,2-butylene glycol distearate, polyoxyethylene polyol fatty acid ester, sorbitan fatty acid esters, and polyoxyethylene sorbitan fatty acid esters are satisfactory polyhydric alcohol esters; 12. wax esters such as beeswax, spermaceti, myristyl myristate, stearyl stearate; 13. beeswax derivatives, e.g. polyoxyethylene sorbitol beeswax; 14. vegetable waxes including carnauba and candelilla waxes; 15. phospholipids such as lecithin and derivatives; 16. sterol including cholesterol and cholesterol fatty acid

By way of example only, in the case of protection against free radical agents, vitamin E (against COO^\cdot radicals), superoxide dismutase (against O_2^\cdot free radicals) and sugar and caffeine (against OH^\cdot free radicals).

By way of example only, in the case of anti-aging, moisturizers, sunscreens, 5 alpha-hydroxyacids, salicylic acid or surface restructuring agents may be used in combination with enzymes for the repair of DNA, vascular protective agents or phospholipids rich in oligoelements and polyunsaturated fatty acids.

By way of example only, in the case of anti-acne agents, keratolytics, such as 10 salicylic acid, sulfur, lactic acid, glycolic, pyruvic acid, urea, resorcinol and N-acetylcysteine, and retinoids, such as retinoic acid and its derivatives may be used.

By way of example only, in the case of anti-inflammation, non-steroidal anti-inflammatory agents (NSAIDS) may be used, such as propionic acid derivatives, acetic 15 acid, fenamic acid derivatives, biphenylcarboxylic acid derivatives, oxicams, including but not limited to aspirin, acetaminophen, ibuprofen, naproxen, benoxaprofen, flurbiprofen, fenbufen, ketoprofen, indoprofen, piroprofen, carprofen, and bucloxic acid and the like.

By way of example only, in the case of antibiotics and antimicrobials may be included in the composition of the invention. Antimicrobial drugs preferred for inclusion in compositions of the present invention include salts of β -lactam drugs. 20 quinolone drugs, ciprofloxacin, norfloxacin, tetracycline, erythromycin, amikacin, triclosan, doxycycline, capreomycin, chlorhexidine, chlortetracycline, oxytetracycline, clindamycin, ethambutol, hexamidine isethionate, metronidazole, pentamidine, gentamicin, kanamycin, lineomycin, methacycline, methenamine, minocycline, neomycin, netilmicin, paromomycin, streptomycin, tobramycin, miconazole and 25 amanfadine and the like.

By way of example only, in the case of sunscreen protection, suitable agents include 2-ethylhexyl p-methoxycinnamate, 2-ethylhexyl N,N-dimethyl-p-aminobenzoate, p-aminobenzoic acid, 2-phenyl p-methoxycinnamate, 2-ethylhexyl 30 octocrylene, oxybenzone, homomenthyl salicylate, octyl salicylate, 4,4'-methoxy-t-butyldibenzoylmethen, 4-isopropyl dibenzoylmethane, 3-benzylidene camphor, 3-(4-

phenol.

A wide variety of acids, bases, buffers, and sequestrants can be utilized to adjust and/or maintain the pH and ionic strength of the compositions useful in the instant invention. Materials useful for adjusting and/or maintaining the pH and/or the ionic strength include sodium carbonate, sodium hydroxide, hydrochloric acid, phosphoric acid, sulfuric acid, acetic acid, sodium acetate, sodium hydrogen phosphate, sodium dihydrogen phosphate, citric acid, sodium citrate, sodium bicarbonate, triethanolamine, EDTA, disodium EDTA, tetrasodium EDTA, and the like.

The polymer network may be useful as a solubilization agent in cosmetic and personal care applications. A self-assembling system comprising the reversibly gelling polymer network exhibits thermogelation, pH sensitivity, and the ability to solubilize hydrophobic agents in aqueous media. When poloxamer is copolymerized with poly(acrylic acid) (PAA) according to the invention, the resulting copolymer network is bioadhesive and can be applied in a number of therapies. The materials described in this invention combine "reverse" thermoviscosification mucoadhesion, solubilization of hydrophobic and difficult to manage moieties, easy formulation, and protection of agents from degradation to provide a superior medium for cosmetic and personal care products.

The reversible viscosification of the polymer network at elevated temperatures makes the materials ideal for use as thickening agents in cosmetic and personal care products at any temperature above the transition. Another use of the "thickening" of solutions containing the polymer network as a thickener supplement in emulsions. Currently emulsifiers are often negatively effected by increased temperatures. An additive with reverse thermal viscosification properties, however, would react in exactly the opposite way, increasing its ability to emulsify as it gained three-dimensional structure upon heating above its transition temperature.

In the applications where the reversibly gelling polymer composition can act as a surfactant, the polymer network will have the ability to act as a primary emulsifier without any (or with very little) addition of traditional surfactant. The responsive polymer network will also act as a stabilizer for oil-soluble ingredients that would

10, in which a backbone 20 represent poly(acrylic acid), a thin band 24 represents the hydrophobic poly(propylene) glycol region of the poloxamer and a thick band 26 represents the hydrophilic poly(ethylene glycol) region of the poloxamer. Below the transition temperature, the polymer network is randomly arranged, as is shown in Figure 10(a). At or above the transition temperature, the hydrophobic regions 24 associate to form aggregations or micelles 28, as is shown in Figure 10(b). The association increases the effective molecular weight of the polymer network composition with the corresponding increase in viscosity.

synthesis

10 A general method of making the poloxamer:PAA polymer network compositions of the present invention comprises solubilization of the poloxamer in acrylic acid monomer, followed by polymerization of the monomer to PAA. Polymerization may be accomplished by addition of a polymerization initiator or by irradiation techniques. The initiator may be a free radical initiator, such as chemical free radical initiators and uv or gamma radiation initiators. Conventional free radical

15 initiators may be used according to the invention, including, but in no way limited to ammonium persulfate, benzoin ethyl ether, benzyl peroxide, 1,2'-azobis(2,4-dimethylpentanitrile) (Vazo 52) and azobisisobutyronitrile (AIBN). Initiation may also be accomplished using cationic or ionic initiators. Many variations of this methods will be apparent to one skilled in the art and are contemplated as within the scope of

20 the invention. For example, the poloxamer component may be dissolved in an acrylic acid/water mixture instead of pure monomer. It may be desirable to remove unreacted monomer and/or free poloxamer from the resultant polymer network. This may be accomplished using conventional techniques, such as, by way of example, dialysis or Soxhlet extraction.

25 Without intending to be bound by a particular mechanism or structure, the following scheme represents a possible chemical mechanism for the formation of the system here described. These mechanisms are presented by way of explanation and are no way limiting of the invention. It is contemplated that these or other mechanistic routes may in fact occur in the formation of the polymer network of the

30 present invention.

moiety to the unsaturated bond of acrylic acid (eq. 10) and subsequent propagation of the PAA chain.

Thus the polymer network may include a plurality of poly(acrylic acid)) units bonded to a single poloxamer unit or, alternatively, a plurality of poloxamer units bound to a single PAA backbone. Combinations of these alternatives are also a possibility.

Reverse phase polymerization may be used to prepare polymer network beads by dispersion of the poloxamer and acrylic acid monomer mixture in a nonpolar solvent such as hexane or heptane. The aggregating polymer/monomer solution is dispersed with agitation in the nonpolar solvent in order to suspend droplets of the solution. Polymerization of the monomer is initiated by conventional means (i.e., addition of a initiator or irradiation) in order to polymerize the monomer and form responsive polymer network beads. See, U.S.S.N. 08/276,532 filed July 18, 1995 and entitled "Useful Responsive Polymer Gel Beads" for further information on the preparation of polymer gel beads, herein incorporated by reference. Such a method may be particularly desirable to provide a heat sink for the heat generated in the exothermic polymerization reaction.

The polymer network complexes and aqueous gelling solutions of the present invention may be understood with reference to the following examples, which are provided for the purposes of illustration and which are in no way limiting of the invention.

Example 1 This example describes the synthesis of a polymer network and an aqueous responsive polymer network solution prepared using a triblock polymer of poly(ethylene glycol) and poly(propylene glycol), Pluronic® F27 polyol, and poly(acrylic acid). This example also characterizes the gelation and the physical properties of the resultant polymer network.

Synthesis. Block copolymer of poly(propylene glycol) (PPG) and poly(ethylene glycol) (PEG) having triad ABA structure $(\text{PEG})_A(\text{PPG})_B(\text{PEG})_A$ (Pluronic® F127 NF polyol, Poloxamer 407 NF polyol, where "F" means Flakes, "12" means 12X300=3600 - MW of the PPG section of the block copolymer. "7" PEG in

polymer network compositions standing 3 months or longer. Repeated heating and cooling of responsive polymer network compositions did not cause deterioration of the polymer network or the gelling effect. Solutions of either Pluronic® F127 polyol or poly(acrylic acid) (1-5 w% in water, adjusted to pH 6 or higher) or physical blends of the two lacked the reverse thermal gelling effects found for polymer network compositions.

Example 2. This example describes a standard operating procedure for the manufacture of the reversible gelling polymer network.

The procedure is based upon a 50 liter production. A NaOH solution was prepared by dissolving 131.8 g NaOH pellets in 131.8 mL DI water (50% solution). The NaOH was allowed to dissolve completely. The NaOH solution will be used to convert a percentage of the acrylic acid to sodium acrylate in situ. Acrylic acid monomer (4 kg) is charged into a monomer feed tank and agitated at 250 rpm. NaOH is added slowly. The precipitate formed as the acrylic acid is neutralized to sodium acrylate is allowed to dissolve. Pluronic® F127 (3.5 kg) is slowly added to the monomer feed tank. Pluronic® F127 is dissolved under continued agitation. Norpar 12 (a refined C-12 alkane) is added to the reaction vessel (37 L). The mixture is agitated at 100 rpm. Stabilizer solution of Ganex V-126 is prepared in 2L Norpar 12 and added to the reactor under agitation.

A reaction vessel was degassed using a nitrogen sparge introduced from the bottom of reactor and was continued throughout the reaction. Initiator (13.63 g Lauryl peroxide and 4.23 g Vazo 52 in 0.7 kg acrylic acid monomer) is introduced into the monomer solution. The monomer solution was transferred to the reaction vessel. Agitation was increased to 150 rpm. Nitrogen sparging continued for an additional 20 minutes and then heating began. Heating began at a rate of 0.5-1.0 °C/min up to 75 °C. The reaction began to exotherm at about 45-50 °C and is allowed to continue without cooling until a maximum is reached. It is then cooled to 75 °C using forced cooling. The reaction continued for 12 hours and was then cooled to 35 °C. The slurry was transferred into pails and the polymer beads were allowed to settle.

The slurry was filtered through Buchner Funnels with filter paper (11 µm pore

polymer
reversible?

poloxamer in the polymer matrix was determined using the above GPC method and comparing the poloxamer peaks to that of a standard poloxamer solution. The typical result is approximately 18-22% free poloxamer by weight.

The effect of both the bonded and non-bonded poloxamer on the gelation properties of the responsive polymer network has been determined by extraction of the non-bonded poloxamer from the material. Such extraction studies have established that the graft co-polymer alone exhibits the characteristic reverse thermal gelation of the composition; however, the presence of non-bonded poloxamer component modulates the gelation process. The non-bonded poloxamer component can affect the temperature of transition (from liquid to gel) and the degree of transition and assists in a more controlled and reproducible transition.

Bound poloxamer determination by ethylene oxide (EO) titration. The EO titration was performed as follows. A 5 gm sample of the product polymer was extracted in dichloroethane for three hours at reflux temperatures. The solid is removed and dried under a vacuum for 12 hours at room temperature. The dry material is then analyzed using ASTM method D 2959-95, "Standard Test Method for Ethylene Oxide Content". The amount of EO in the sample is related to the amount of poloxamer bound to the polymer. The typical result is approximately 15 % by weight of EO.

The relative amount of free poloxamer may be varied dependent upon the relative proportions of starting materials and the method of polymerization. Although the residual solids presumably contain only poloxamer which is bonded to the poly(acrylic acid), i.e., a graft co-polymer, the material still shows strong viscosification when it is neutralized and dissolved in water. However, the temperature of viscosification is increased substantially and the degree of viscosification per gram of total solids is increased by removal of free poloxamer. Thus, the free poloxamer plays a role in modifying the extent and temperature of viscosification. The poloxamer undergoes conformational changes and changes to the critical micelle concentration as a function of temperature. The poloxamer will change from an open, non-aggregated form to a micellar, aggregated form with

Table 2.

| example # | poloxamer | poloxamer composition | polox- amer: PAA | trans. temp. | comments |
|--------------|---|--|------------------------|-----------------|---|
| 3 | Pluronic® F88 Prill polyol | 2400 MW PPG; 80 wt% PEG; nominal MW 11,400 | 1:1 | 48 °C | viscosity response curve shown in Figure 13 |
| 4 | Pluronic® F127 NF polyol | 3600 MW PPG; 70 wt% PEG; nominal MW 12,600 | 1:1 | 30 °C | pentaerythritol triethyl ether crosslink agent used |
| 5 | Pluronic® P104 polyol | 3000 MW PPG; 40 wt% PEG; nominal MW 5,900 | 1:1 | 28 °C | viscosity response curve shown in Figure 14 |
| 6 | Pluronic® P123 polyol | 3600 MW PPG; 30 wt% PEG; nominal MW 5,750 | 1:1 | 25 °C | viscosity response curve shown in Figure 15 |
| 7 | Pluronic® F127/Pluronic® F108 polyol blend (1:1) | as above | 1:1.7 | 42 °C | polymer solid formed, dried; resolubilized in neutralizing solution |
| 8 | Pluronic® F88 polyol | as above | 1:1.7 | 80 °C | polymer solid formed, dried; resolubilized in neutralizing solution |
| 9 | Pluronic® F127/Pluronic® F88 polyol blend (1:1) | as above | 1:1.7 | 85 °C | polymer solid formed, dried; resolubilized in neutralizing solution |

Example 10. The following example demonstrates the effect of hydrophilic/hydrophobic ratio on the gelling temperature. Polymer network compositions were prepared from the following poloxamers shown in Table 3.

responsive polymer network solutions before viscosification (at 20-24°C) decreases in the series (PEG)₃₇(PPG)₅₆(PEG)₃₇(F103) > (PEG)₂₅(PPG)₅₆(PEG)₂₅(F104) > (PEG)₁₆(PPG)₅₆(PEG)₁₆(F105) and, secondly, the temperature at which gelation shifts from about 45°C for (PEG)₃₇(PPG)₅₆(PEG)₃₇ to about 35°C for (PEG)₂₅(PPG)₅₆(PEG)₂₅ and (PEG)₁₆(PPG)₅₆(PEG)₁₆. Both results are in excellent agreement with the theory set forth in Linse.

Example 11. The following example is related to release of and active agent from a poloxamer:poly(acrylic acid) polymer network. Drug loading and kinetics of release of the protein hemoglobin from poloxamer:poly(acrylic acid) polymer network is described.

Synthesis. Pluronic® F127 (3.0 g) was dissolved in 3.0 g acrylic acid. The solution was deaerated by N₂ bubbling for 0.5 h and following addition of 100 Fl of freshly prepared saturated solution of ammonium persulfate (Kodak) in deionized water was kept at 70°C for 16 h resulting in a transparent polymer. The resultant responsive polymer network obtained (5 g) was suspended in 95 ml deionized water into which NaOH was added. The resulting suspension was allowed to swell for 7 days.

Hemoglobin loading and release. A 5 wt% responsive polymer network composition (3 g) was allowed to swell for 16 h in 10 ml of 0.25 mg/ml solution of human hemoglobin (Sigma) in deionized water adjusted to pH 8. The resulting mixture was well shaken and placed into the feed chambers of customized vertical, static, Franz-like diffusion cells made of Teflon. The feed and receiver chambers of the diffusion cells were separated by mesh screens (# 2063). The receiver chamber was continuously stirred by a magnetic bar. The cells were allowed to equilibrate to either 25 or 37°C (in an oven). The feed and receiver phases consisted of 1 g of the hemoglobin-loaded responsive polymer network and 6 ml of phosphate-buffered saline (pH 7.4), respectively. In the control experiment, the feed phase was made of 1 g of 0.25 mg/ml hemoglobin solution. After the feed solution had been loaded into the cell, the kinetic time commenced. Samples of the receiver phase was withdrawn from time to time and their absorbance was measured spectrophotometrically at 400 nm.

In order to demonstrate the retention of the enzymatic activity of lysozyme, the lysozyme released from the responsive polymer network composition was assayed using *Micrococcus lysodeikticus* cells and compared to that of original lysozyme. The enzymatic activity of lysozyme was the same, within the error of the assay (15%), as that of the original lysozyme. Control without lysozyme in presence of sodium dodecyl sulfate did not show any appreciable lysis of the cells.

Example 13. The following example is related to release of an active agent from a poloxamer:poly(acrylic acid) polymer network. Drug loading and kinetics of release of insulin from a responsive polymer network composition is reported.

Insulin loading and release. A 5 wt% responsive polymer network composition (3 g) was allowed to swell for 16 h in 10 ml of 5 mg/ml solution of bovine Zn^{2+} -insulin (Sigma) in deionized water adjusted to pH 7. The resulting mixture was well shaken and placed into the feed chambers of customized vertical, static, Franz-like diffusion cells made of Teflon. The feed and receiver chambers of the diffusion cells were separated by mesh screens (# 2063). The receiver chamber was continuously stirred by a magnetic bar. The cells were allowed to equilibrate to either 25 or 37°C (in an oven). The feed and receiver phases consisted of 1 g of the insulin-loaded responsive polymer network and 6 ml of phosphate-buffered saline (pH 7.4), respectively. In the control experiment, the feed phase was made of 1 g of 5 mg/ml insulin solution. After the feed solution had been loaded into the cell, the timing commenced. Samples were withdrawn and their absorbance was measured spectrophotometrically at 280 nm. A calibration curve was prepared for insulin concentration ranging from 0 mg/ml to 1.25 mg/ml in phosphate buffered saline. The results of the kinetic experiment are presented in Figure 19. The rate of insulin release from responsive polymer network was substantially lowered at 37°C when compared to that at 25°C, because of viscosity increase in responsive polymer network at elevated temperatures (see Figure 1).

Example 14. This example demonstrates the preparation of a sterile reversibly gelling polymer network aqueous composition and the stability of the composition to sterilization. The polymer network is prepared as described in Example 1, except that

Table 4.

| Example No. | Additive (wt%) | Effect of additive on: | |
|-------------|---|--------------------------|-------------------------------|
| | | transition temp. (°C) | final viscosity (% change) |
| 15 | 1,2-methyl pyrrolidone (5) | I (1.8) | N |
| 16 | Rhodapex CO-436 (2) | I (1.6) | N |
| 17 | Dow Corning 190 (2) | I (5) | I (150) |
| 18 | isopropyl alcohol (0.5) | I (3.1) | I (45) |
| 19 | Pluronic® L122 (1) | D (4.4) | D (13) |
| 20 | Pluronic® F88 (1) | N | I (41) |
| 21 | Tween 80 (0.5) | N | I (18) |
| 22 | Germaben® II (1) | D (9) | I (100) |
| 23 | Iconol NP-6 (1) | D (9) | I (500) |
| 24 | Plurafac C-17 (0.5) | I (5.2) | D (36) |
| 25 | Dow Corning 193 (0.75) | I (4.1) | D (12) |
| 26 | glycerin (5) | D (2) | N |
| 27 | UC 50-HB- 170/EO/PO random copolymer (0.5) | N | N |
| 28 | PVP K15 (1) | N | N |
| 29 | MAPTAC (1) | N | D (8) |
| 30 | potassium chloride (0.25) | N | D (34) |

I = increase; D = decrease; and N = no change

of all ingredients is added and allowed to mix to homogeneity. This formulation contains a cationic surfactant and gives an emulsion that is fluid at room temperature but viscifies above 32°C.

Formulations including an anionic surfactant formulation: An O/W (oil-in-water) emulsion was made by combining the following ingredients utilizing conventional mixing techniques:

Table 7.

| Ingredient | % w/w |
|--|-------|
| 10 % wt. 1:1 responsive polymer network as prepared in Example 1 | 20.0 |
| Cetearyl Phosphate (and) Cetearyl alcohol ¹ | 2.5 |
| Mineral Oil | 5.0 |

¹ Crodafos CES available from Croda

Into a vessel equipped with a high efficiency homogenizer, the formula amount of all ingredients is added, water is added to 100% w/w and allowed to mix to homogeneity. This formulation contains a anionic surfactant and gives an emulsion that is fluid at room temperature but viscifies above 32°C.

Example 32. Acne Medication: An oil-free, clear, anti-acne treatment is made by combining the following ingredients utilizing conventional mixing techniques:

Table 8.

| Ingredient | % w/w |
|--|-------|
| 10 % wt. 1:1 responsive polymer network prepared as in Example 1 | 20.0 |
| Glycerin USP | 5.0 |
| Salicylic Acid | 2.0 |
| DL-Panthenol | 0.5 |
| Germaben [®] II ¹ | 0.1 |
| Disodium EDTA | 0.2 |
| USP Purified Water | 72.2 |

¹ Germaben[®]II available from Sutton Laboratories

To one vessel, equipped with a Lightnin' Mixer with a 3 blade paddle prop,

Table 9.

| Ingredient | % w/w |
|--|-------|
| 10% wt 1:1 responsive polymer network as prepared in Example 1 | 20.0 |
| Glycerin USP | 5.0 |
| PPG-2 Myristyl Ether Propionate | 3.0 |
| DL-Panthenol | 0.5 |
| Germaben® II ¹ | 0.1 |
| Disodium EDTA | 0.2 |
| Citric Acid | 0.01 |
| USP Purified Water | 71.19 |

¹ Germaben® II available from Sutton Laboratories

The above ingredients were added and processed as described above for the acne composition. The composition displayed a flowable creamy lotion appearance with excellent emolliency, spreadability and absorption characteristics at room temperature. After heating the formulation to above 26°C, the composition thickened to a gel-like consistency. The viscosity vs. temperature curve is shown in Figure 21 and demonstrates that addition of adjuvants to the composition significantly enhances the responsive polymer network maximum viscosity (>900,000 cps). The use of the poloxamer:poly(acrylic acid) polymer network in the formulation also imparts a unique viscosification effect after application to the skin, which is not evident in typical commercial O/W emulsion formulations (See, Figure 21b).

(b) Oil-free Moisturizer (formulation II): An oil-free, lubricious moisturizer was made by combining the following ingredients utilizing conventional mixing techniques:

Table 11.

| Ingredient | % w/w |
|--|-------|
| 1:1 polymer network as prepared in Example 1 | 2.0 |
| Glycerin USP | 8.0 |
| Carbopol 980 | 1.0 |
| Parsol MCX | 7.0 |
| Myristyl Ether Propionate | 5.0 |
| Preservative | 1.0 |
| Cyclomethicone | 1.0 |
| Sodium hydroxide | 0.2 |
| USP Purified Water | 74 |

The above ingredients were added and processed as described above for the acne composition. The composition displayed a flowable creamy lotion appearance with excellent emolliency, spreadability and absorption characteristics at room temperature. After heating the formulation to above 26°C, the composition thickened to a gel-like consistency. The addition of adjuvants to the composition significantly enhances the polymer network maximum viscosity.

Example 35: Facial mask. A face mask was made by combining the following ingredients utilizing conventional mixing techniques:

The above ingredients were added and processed as described above for the acne composition. The composition displayed a flowable appearance with excellent emolliency, spreadability and absorption characteristics at room temperature. After heating the formulation to above 26°C, the composition thickened to a gel-like consistency. The addition of adjuvants to the composition significantly enhances the polymer network maximum viscosity.

Example 36. Solubilization studies of model hydrophobic agents in the poloxamer: poly(acrylic acid) polymer network: estradiol and progesterone. This example is presented to demonstrate the solubilization of a hydrophobic agent in the polymeric network. Progesterone and estradiol were used as the hydrophobic agents in this model solubilization study.

Acrylic acid (99%), fluorescein (98%), β -estradiol (98%), and progesterone (98%) were all obtained from Aldrich and used as received. Pluronic® F127 NF was obtained from BASF. Poly(oxyethylene-b-oxypropylene-b-oxyethylene)-g-poly(acrylic acid) copolymers (responsive polymer network) were synthesized by free-radical polymerization of acrylic acid in the presence of poloxamer as described above. The polymer network copolymers discussed here were composed of about 1:1 ratio of PAA to poloxamer. The rheological properties of polymer network were assessed using LVDV-II+ and RVDV-II+ Brookfield viscometers. The microscopic light scattering of 21 nm poly(styrene) latex particles in deionized water and 1 w% reversibly gelling polymer network was measured using He-Ne laser as described previously (See, Matsuo, E.S., Orkisz, M., Sun, S.-T., Li, Y., Tanaka, T., Macromolecules, 1994, 27, 6791). The solubility of fluorescein and hormones in aqueous solutions was measured by the equilibration of excess solubilize with the corresponding solution following removal of undissolved species by centrifugation and filtration. Hydrophobic agents were assayed spectrophotometrically at 240 (progesterone) or 280 nm (estradiol), or by using 70/30 w/w H₂SO₄/MeOH (Tsilifonis-Chafetz reagent). In vitro hormone release studies were conducted using thermostatted, vertical Franz cells. Spunbonded polypropylene microfilters (micron retention, 15-20) were used as a membrane separating feed and receiver phases in

standard free energy change (ΔG), standard enthalpy of solubilization (ΔH), and standard entropy of solubilization (ΔS) using the following expressions:

$$\Delta G = -RT \ln P; \Delta H = -R \Delta \ln P / \Delta(1/T); \Delta S = (\Delta H - \Delta G)/T \quad (14)$$

Thermodynamic parameters obtained along with P values are given in Table 13.

- 5 Apparent partition coefficients and thermodynamic parameters for solubilization of estradiol by responsive polymer network.

Table 13.

| T, K | P=SSH/S | ΔG kJ/mol | ΔH kJ/mol | ΔS J/mol |
|------|---------|----------------------|----------------------|---------------------|
| 277 | 490 | -14.3 | 4.72 | 68.6 |
| 293 | 520 | -15.2 | | 52.0 |
| 310 | 660 | -16.7 | | 53.9 |
| 323 | 660 | -17.4 | | 54.0 |
| 333 | 660 | -18.0 | | 54.0 |

10

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- Negative ΔG values indicate spontaneous solubilization at all temperatures, whereas positive ΔH shows that the solubilization was endothermic, similar to the solubilization of estriol, as well as indomethacin, by the poloxamer. Notably, ΔS of solubilization was always positive, suggesting that the more ordered water molecules surrounding hydrophobic estradiol molecules moved to the less ordered bulk phase when the estradiol was transferred to the hydrophobic core of PPG segments in responsive polymer network. The aggregation of the PPG segments at elevated temperatures provides not only temporary cross-linking in the gel, but also a thermodynamically "friendly" environment for the hydrophobic drugs. Indeed, one can express the free energy of formation of the aggregate core-water interface in responsive polymer network as:

25

$$\Delta G = [\sigma P_w(1 - \phi) + \sigma W_D \phi](4\pi R^2/n) \quad (15)$$

- where σP_w and σW_D are the interfacial tensions between pure PPO polymer and water and between water and the drug, respectively; ϕ is the volume fraction of the drug within PPO core; R is the effective radius of the core, and n is the aggregation number.

30

network as temperature rises thereby increasing macroscopic viscosity more than 10-fold (Figure 28). This result indicates that the viscosity of the responsive polymer network is essentially unaffected on the microscopic scale.

Peroxide stabilizer: see Stabilizer

Pigment: a finely powdered insoluble substance used to impart color, luster or opacity

Plasticizer: plasticizes (makes more flexible) polymeric films or fibers

Polish: smoothes; adds gloss and luster

Polymer: a very high molecular weight compound consisting of repeating structural units

Powder: a solid in the form of fine particles

Preservative: protects products from spoilage by microorganisms

Propellant: pressurized gas in a container used to expel the contents when pressure is released by opening a valve

Protein: naturally occurring complex combinations of amino acids

Reducing agent: reduces a chemical compound usually by donating electrons; neutralizes oxidizing agents

Refatting agent: adds oils/increases to the surface of substrates, e.g., skin and hair

Resin: nonvolatile solid or semisolid organic substances obtained from plants as exudates or prepared by polymerization of simple molecules

Sequestrant: forms coordination complexes with multivalent positive ions

Silicone: polymeric organic silicon compounds which are water resistant

Skin protectant: protects skin from environmental

Solubilizer: solubilizes, usually into aqueous vehicles, normally insoluble materials, such as fragrances, flavors, oils, etc.

Solvent: usually liquids capable of dissolving other substances

Stabilizer: added to stabilize emulsions and/or suspensions

Stimulant: produces a temporary increase in the functional activity of an organism or any of its parts

Surfactant (surface-active agent): lowers surface tension between two or more incompatible phases; soaps, detergents, wetting agents, solubilizing agents and emulsifying agents are typical surfactants; surfactants are classified as anionic, cationic, nonionic and amphoteric; anionic surfactants are negatively charged, cationic surfactants have no electrical charge

Suspending agent: keeps finely divided solid particles in suspension

Sweetener: sweetens to provide a more pleasant taste

Tanning accelerator: accelerates the tanning of skin

Thickener: thickens or increases viscosity/consistency

Thixotrope: the property of certain gels and emulsions of becoming more fluid or less viscous when shaken or stirred

UV absorber: used as a sunscreen and to protect preparations from degradation by UV radiation

UVA absorber: absorbs in the range 320-400 nanometers (nm)

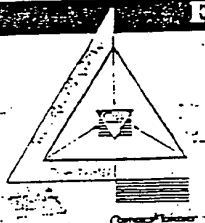
UVB absorber: absorbs in the range 290-320 nanometers (nm)

Wax: any of numerous substances of plant, animal or synthetic origin that contain principally esters of higher fatty acids and higher fatty alcohols; free fatty alcohols, fatty acids and hydrocarbons may also be present; waxes derived from petroleum products are mainly high-molecular-weight hydrocarbons

Wetting agent: a surface-active agent (surfactant) that lowers the surface and interfacial tension, facilitating the wetting of surfaces

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| Olaflur | Salicylic acid | Honeysuckle (<i>Lonicera caprifolium</i>) extract |
| Sodium fluoride | Shea butter (<i>Butyrospermum parkii</i>) | Lichen (<i>Usnea barbata</i>) extract |
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| | Stenocalyx micallii extract | Phenol |
| | Tocopheryl acetate, T. nicotinate | Phenoxyethanol |
| Anticellulite | Trichomonas japonica extract | Phenyl mercapt acetate, P.m. benzoate, P.m. borate |
| Aminophylline | Willow (<i>Salix alba</i>) extract | o-Phenylphenol |
| Bladderwrack (<i>Fucus vesiculosus</i>) extract | Witch hazel (<i>Hamamelis virginiana</i>) extract | Polymethoxy bicyclic oxazolidine |
| Butcherbroom (<i>Ruscus aculeatus</i>) extract | Withania somniferum extract | Potassium sorbate |
| Carcinia cambogia extract | Yarrow (<i>Achillea millefolium</i>) extract | Propylparaben |
| Fomes tomentarius extract | Zinc lactate | Ricinoleamodopropyltrimonium ethosulfate |
| Fomistopsis pinicola extract | | Sage (<i>Salvia officinalis</i>) extract |
| Ivy extract | Anti-irritant | Sodium benzoate, S. pyritione |
| Mushroom (<i>Coniolum versicolor</i>) extract | Acetyl monochloranilamine | Sodium ricinoleate, S. shale oil sulfonate |
| TEA-hydrofluoride | Allantoin | Thimerosal |
| Tricholoma matsutake extract | Allantoin acetyl methionine, A. glycylmethionine acid | Thyme (<i>Thymus vulgaris</i>) extract |
| | Azelamide MEA | Thymol |
| Antidandruff | Betaine | Triclocarban |
| Burdock (<i>Achium lappa</i>) extract | Calendula officinalis extract | Triclosan |
| Chloroxylenol | Cocamidopropyl betaine | Undecylenamidopropyltrimonium methosulfate |
| Corydalis ambigua extract | Coceth-7 carboxylic acid | Undecylenic acid |
| Disodium undecylenamido MEA-sulfosuccinate | Cornflower (<i>Centaurea cyanus</i>) extract | Zinc oxide, Z. PCA |
| Ginger root extract | Disostearyl dimer dilinoleate | Zinc pyritione, Z. undecylenate |
| Inga edulis extract | Dipalmitoyl cystine | |
| Mauritiella armata extract | Green tea extract | Antioxidant |
| Myristalkonium saccharinate | Hydrolyzed sweet almond protein | Ascorbic acid |
| PEG-6 undecylenate | Hydroxypropyltrimonium gelatin | A. polypeptide |
| Pirocione olamine | Lauroyl collagen amino acids | Ascorbyl oleate, A. palmitate |
| Resorcinol | L-Lysine lauroyl methionine | Beta-carotene |
| Rosemary (<i>Rosmarinus officinalis</i>) extract | Mallow extract | BHA |
| Sodium shale oil sulfonate | Masticaria (<i>Chamomilla recutita</i>) extract | BHT |
| Stenocalyx micallii extract | Palmitoyl hydrolyzed milk protein | i-Buryl hydroquinone |
| Undecylenamide DEA | Palmitoyl hydrolyzed wheat protein | Dilauryl thiodipropionate |
| Willow (<i>Salix alba</i>) bark extract | Palmitoyl keratin amino acids | Dinonylthiodipropionate |
| Zinc pyritione | PEG-12 palm kernel glycerides | Disodium EDTA |
| | PEG-28 glyceryl tallowate | Distearyl thiodipropionate |
| Antifungal | PEG-30 glyceryl monococoate | Dodecyl gallate |
| Black walnut (<i>Juglans nigra</i>) extract | PEG-60 almond glycerides | EDTA |
| Coneflower (<i>Echinacea angustifolia</i>) extract | PEG-78 glyceryl cocoate | Erythorbic acid |
| Orange blossom extract | PEG-82 glyceryl tallowate | Ferulic acid |
| Platfia paniculata extract | PEG-200 glyceryl tallowate | Grape (<i>Vitis vinifera</i>) seed extract |
| | Propionyl collagen amino acids | Green tea extract |
| Anti-inflammatory | PVP | HEDTA |
| Allantoin polygalacturonic acid | Saccharomyces lysate extract | Hydroquinone |
| Bisabolol | Sodium C12-15 pareth-15 sulfonate | Hydroquinone-beta-D-glucopyranoside |
| Black poplar (<i>Populus nigra</i>) extract | Sodium lauroamphoacetate | p-Hydroxyanisole |
| Brassicapa-depressa extract | Soy (Glycine soja) protein | Lactoferrin |
| Butcherbroom (<i>Ruscus aculeatus</i>) extract | Undecylenoyl collagen amino acids | Lysine PCA |
| Calendula officinalis extract | Valerian (<i>Valeriana officinalis</i>) extract | Melanin |
| Catalpa kaempferia extract | | Methyl gallate |
| Celastrus paniculata extract | Antimicrobial | Niacinamide ascorbate |
| Ceramide 33 (liquid soy extract) | Benzalkonium chloride | Nordihydroguaiaretic acid |
| Casparal (<i>Larrea mexicana</i>) extract | Benzoic acid | Oat (<i>Avena sativa</i>) extract |
| Coneflower (<i>Echinacea angustifolia</i>) extract | Benzyl alcohol | Oryzanol |
| Cornflower (<i>Centaurea cyanus</i>) extract | Bromochlorophene | Pentastodium pestetate |
| Dipotassium glycerylthetinate | 2-Bromo-2-aiuopropene-1,3-diol | Peatetic acid |
| Euphoronium fortunei extract | Burylparaben | Propyl gallate |
| Euporasia officinalis extract | Capryloyl collagen amino acids | Retinyl palmitate polypeptide |
| Ficus racemosa extract | Capryloyl glycine, C. keratin amino acids | Rosemary (<i>Rosmarinus officinalis</i>) extract |
| Golden seal (<i>Hydrasius canadensis</i>) root extract | Capian | Saccharomyces lysate extract |
| Guaiaculene | Cetethyldimonium bromide | Sage (<i>Salvia officinalis</i>) extract |
| Horse chestnut (<i>Aesculia hippocastanum</i>) extract | Cetyl pyridinium chloride | Sodium ascorbate, S. erythorbate |
| Jujube (<i>Zizyphus jujuba</i>) extract | Chlorothymol | Sodium metabisulfite |
| Larunaria japonica extract | Chloroxylenol | Sodium selenate, S. sulfite |
| Licence (<i>Glycyrrhiza glabra</i>) extract | Citron oil | Superoxide dismutase |
| Ligusticum jeholense, L. lucidum extract | Copper PCA | Tea (<i>Camellia sinensis</i>) extract |
| Maincaria (<i>Chamomilla recutita</i>) extract | Dichlorobenzyl alcohol | Tetrasodium EDTA |
| Melaleuca uncinata extract | Dilauryldimonium chloride | Tocopherol |
| Melia azadirachta extract | | |

Functions

| | | |
|--|---|---|
| Asparagus officinalis extract | Cucumber (Cucumis sativus) extract | Jasmine (Jasminum officinale) extract |
| Astragalus sinicus extract | Cypress (Cupressus sempervirens) extract | Job's tears (Coix lacryma-jobi) extract |
| Avena (Geum rivale) extract | Dandelion (Taraxacum officinale) extract | Jojoba (Buxus chinensis) seed powder |
| Avocado (Persea gratissima) extract | Date (Phoenix dactylifera) extract | Juniperus communis extract |
| Balm mint (Melissa officinalis) extract, oil extract | Dead Sea Mud, Salts | Kelp (Macrocystis pyrifera) extract |
| Banana (Musa sapientum) extract | Dog rose (Rosa canina) hips extract | Kiwi (Acumidia chinensis) fruit extract, seed oil |
| Barley (Hordeum vulgare) extract | Dyer's henna extract | Kola (Cola acuminata) extract |
| Basil (Ocimum basilicum) extract | Eleuther ginseng (Acanthopanax semicosus) extract | Krameria triandra extract |
| Bearberry (Arctostaphylos uva-ursi) extract | Elm (Ulmus campestris) extract | Lady's mantle (Alchemilla vulgaris) extract |
| Bee pollen extract | Eucalyptus (Eucalyptus globulus) extract | Lady's Thistle (Silybum marianum) extract |
| Beer (Beta vulgaris) extract | Eucalyptus globulus oil | Laurel (Laurus nobilis) extract |
| Betaglucan | Eucommia ulmoides extract | Lavender (Lavandula angustifolia) extract, water |
| Bilberry (Vaccinium myrtillus) extract | Euphrasia officinalis extract | Lemon (Citrus medica limonum) extract, juice |
| Bioflavonoids | Evening primrose (Oenothera biennis) extract, oil | extract, peel extract |
| Birch (Betula alba) bark extract, leaf extract | Everlasting (Helichrysum arenarium) extract | Lemon bioflavonoids extract |
| Birch (Betula platyphylla japonica) extract | Fennel (Foeniculum vulgare) extract | Lemongrass (Cymbopogon schoenanthus) extract |
| Bitter orange (Citrus aurantium amara) extract | Fenugreek extract | Leopard flower (Belamcanda chinensis) root extract |
| flower extract, peel extract | Fermented rice (Oryza sativa) extract | Leucose (Lactuca scariola sativa) extract |
| Black cohosh (Cimicifuga racemosa) extract | Fern (Dryopteris filix-Mas) extract | Licorice (Glycyrrhiza glabra) extract |
| Black currant (Ribes nigrum) extract | Fig (Ficus carica) extract | Lilac (Syringa vulgaris) extract |
| Black henna extract | Fir needle extract | Linden (Tilia argentea) extract |
| Black poplar (Populus nigra) extract | Fumitory (Fumaria officinalis) extract | Linden (Tilia cordata) extract, water |
| Black walnut (Juglans nigra) extract | Gardenia florida extract | Loquat (Eriobotrya japonica) leaf extract |
| Bladderwrack (Fucus vesiculosus) extract | Garlic (Allium sativum) extract | Maidenhair fern extract |
| Borage (Borago officinalis) extract | Gelidium cartilagineum | Magnolia kobus extract |
| Buckthorn (Frangula alnus) extract | Gentian (Gentiana lutea) extract | Mallow extract |
| Burdock (Arctium lappa) extract | Geranium maculatum extract | Mandragora officinarum extract |
| Burdock (Arctium minus) root extract | Ginger root extract | Mannan |
| Burnet extract | Ginkgo biloba extract | Marigold |
| Butcherbroom (Ruscus aculeatus) extract | Ginseng (Panax ginseng) extract | Marine silts |
| Cabbage rose (Rosa centifolia) extract | Glycyrrhetic acid | Mastic (Chamaemilla recutita) extract |
| Calamus (Acorus calamus) extract | Glycyrrhizic acid | Meadowsweet (Spiraea ulmaria) extract |
| Calendula officinalis extract | Glycyrrhizin, ammoniated | Melon (Cucumis melo) extract |
| Caper (Capparis spinosa) extract | Golden seal (Hydrastis canadensis) root extract | MEA iodine |
| Capsicum frutescens extract, C.f. oleoresin | Goldthread (Coptis japonica) extract | Mistletoe (Viscum album) extract |
| Caraway (Carum carvi) extract | Guru kola extract | Mugwort (Anemisia princeps) extract, water |
| Carageenan (Chondrus crispus) | Grape (Vitis vinifera) distillate, extract | Mulberry (Morus alba) root extract |
| Carrot (Daucus carota) extract | Grape (Vitis vinifera) leaf, seed extract | Mulberry (Morus bombycis) root extract |
| Carrot (Daucus carota sativa) oil | Grape skin extract | Mushroom extract |
| Cassia auriculata extract | Grapefruit (Citrus grandis) peel extract | Myrrh (Commiphora myrra) extract |
| Celandine (Chelidonium majus) extract | Green bean (Phaseolus lunatus) extract | Nasturtium extract |
| Chamomile (Anthemis nobilis) extract, oil | Ground Ivy (Glechoma hederacea) extract | Neroli extract |
| Chaparral (Larrea mexicana) extract | Guarana (Paullinia cupana) extract | Nettle (Urtica dioica) extract |
| Cherry (Prunus speciosa) leaf extract | Harpagophytum procumbens extract | Oak (Quercus) bark extract |
| Cherry bark, C.b. extract | Hayflower extract | Oak root extract |
| Chestnut (Castanea sativa) extract | Hazel (Corylus avellana) nut extract | Oat (Avena sativa) bran, bran extract, flour, protein |
| Chinese horehound (Hibiscus rosa-sinensis) extract | Henna (Lawsonia inermis) extract | Oat flower |
| Chlorella vulgaris extract | Hesperidin, H. methyl chalcone | Olive (Olea europaea) extract, leaf extract |
| Cimicifuga toleda rhizome extract | Hibiscus sabdariffa extract | Onion (Allium cepa) extract |
| Cinchona succubura extract | Hibiscus synandrus extract | Orange blossom extract |
| Citroflavonoid, water soluble | High beta-glucan barley flour | Orange (Citrus aurantium dulcis) flower extract, |
| Citrus bioflavonoid complex | Honeysuckle (Lonicera caprifolium) extract | peel extract |
| Clary extract | Honeysuckle (Lonicera japonica) leaf extract | Pansy (Viola tricolor) extract |
| Clove (Eugenia caryophyllus) extract | Hops (Humulus lupulus) extract | Papaya (Carica papaya) extract |
| Clover (Trifolium pratense) extract | Horse chestnut (Aesculus hippocastanum) extract | Parsley (Carum petroselinum) extract |
| Cnidium officinale rhizome extract, C.O. water | Horseradish (Cochlearia armoracia) extract | Passion flower (Passiflora laurifolia) fruit extract |
| Coffee (Coffea arabica) bean extract | Horsetail extract | Passionflower (Passiflora incarnata) extract |
| Colloidal oatmeal | Houttuynia cordata extract | Pea (Pisum sativum) extract |
| Coltsfoot (Tussilago farfara) leaf extract | Hyacinth (Hyacinthus orientalis) extract | Peach (Prunus persica) extract, leaf extract |
| Comfrey (Symphytum officinale) leaf extract | Hydrocoryl (Centella asiatica) extract | Pelargonium capitatum extract |
| Condurango extract | Hydrolyzed soy protein, soy flour | Pellitory (Plantago officinalis) extract |
| Coneflower (Echinacea angustifolia) extract | Hypericum perforatum extract | Pennyroyal (Mentha pulegium) extract |
| Corallina officinalis | Hyssop (Hyssopus officinalis) extract | Peony (Paeonia alba) extract |
| Corchorus olivaceus extract | Indian cress (Tropaeolum majus) extract | Peony (Paeonia obovata) root extract |
| Coriander (Coriandrum sativum) extract | Isodonis Japonicus extract | Peppermint (Mentha piperita) extract, oil |
| Corn (Zea mays) cnc powder, silk extract | Ivy extract | Perilla ocymoides extract |
| Corn poppy (Papaver rhoeas) extract | Japanese angelica (Angelica aculoba) extract, | Periwinkle (Vinca minor) extract |
| Cornflower (Centaurea cyanus) extract | water | PEG-80 jojoba acid/alcohol |
| Couch (Agropyron repens) grass | Japanese hawthorn (Crataegus cuneata) extract | PEG-120 jojoba acid/alcohol |
| Craegus monogyna extract | | |
| Cnidium maximum extract | | |

CAMPO Siddha Herbs Extracts

Jothi-Pul (Glow-grass) Siddha Extract for High content bio-available
 Natural Radium for anti Kaposi Sarcoma Skin Treatment.
 Roma-Maram (Hairy Tree) Siddha Extract for ANTI-SENSE DNA
 Topical applications for HIV+ Lymph-nodes
 Siddha Extracts for post-Chemotherapy Skin-Damage Treatment



CAMPO RESEARCH



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Functions

| | | |
|---|---|--|
| Behenamidopropyl dimethylamine behenate | Hydrolyzed sweet almond protein | Polymethacrylamidopropyltrimonium chloride |
| Behenamine oxide | Hydrolyzed wheat protein/PVP copolymer | Polyoxyethylene dihydroxypropyl linoleaminium chloride |
| Behenyl PG-trimonium chloride | Hydrolyzed wheat protein polysiloxane polymer | Polyquaternium-2, -5, -6, -11, -16 |
| Behenyl betaine | Hydroxycetyl hydroxyethyl dimonium chloride | Polyquaternium-17, -18, -24, -29, -44 |
| Benzyltrimonium hydrolyzed collagen | Hydroxyproline | Potassium dimethicone copolyol panthenyl phosphate |
| Canolamidopropyl betaine | Hydroxypropyl chitosan | Potassium lauroyl collagen amino acids |
| Capramide DEA | Hydroxypropyl guar hydroxypropyltrimonium chloride | Potassium lauroyl hydrolyzed soy protein |
| Caprylic/capric/lauric triglyceride | Hydroxypropyl-bis-isostearamidopropyl dimonium chloride | Potassium lauroyl wheat amino acids |
| Caprylyl pyrrolidone | Hydroxypropyl bis-stearyl dimonium chloride | Potassium stearoyl hydrolyzed collagen |
| Cassia sunculata extract | Hydroxypropyltrimonium gelatin | PPG-5 lanolin alcohol ether |
| Cetamine oxide | Hydroxypropyltrimonium hydrolyzed keratin | PPG-9 diethylmonium chloride |
| Cetearalkonium chloride | H.b. silk | PPG-20 lanolin alcohol ether |
| Chitosan PCA | Hydroxypropyltrimonium hydrolyzed wheat protein | Prolase |
| Citric acid | Isopropyl hydroxybutyramide dimethicone copolyol | Propylene glycol stearate |
| Cocamidopropyl dimethylamine, C.d. lactate, C.d. propionate | Isopropyl lanolate | PVP/dimethiconylactylate/polycarbonyl/polyglycol ester |
| Cocamidopropyl dimethylamino hydroxypropyl hydrolyzed collagen | Isostearamidopropyl betaine, I. dimethylamine | PVP/dimethylaminoethylmethacrylate copolymer |
| Cocamidopropyl dimonium | Isostearamidopropyl dimethylamine gluconate | PVP/dimethylaminoethylmethacrylate/polycarbonyl/polyglycol ester |
| hydroxypropyl hydrolyzed collagen | Isostearamidopropyl dimethylamine glycolate | PVP/hydrolyzed wheat protein copolymer |
| Cocamidopropyl ethyldimonium ethosulfate | Isostearamidopropyl dimethylamine lactate | Quaternium-22, -26, -33, -61, -62, -70, -80 |
| Cocamidopropyl PG-dimonium chloride, C.P.c. phosphate | Isostearamidopropyl ethyldimonium ethosulfate | Quaternium-76 hydrolyzed collagen |
| Coco-morpholine oxide | Isostearamidopropyl laurylacetodimonium chloride | Rapeseedamidopropyl benzyl dimonium chloride |
| Cocoleamidopropyl betaine | Isostearamidopropyl morpholine, I.m. lactate | Rapeseedamidopropyl epoxypoly dimonium chloride |
| Cocodimonium hydroxypropyl hydrolyzed hair keratin | Isostearamidopropyl morpholine oxide | Rice peptide |
| Cocodimonium hydroxypropyl hydrolyzed rice protein | Isostearamidopropyl PG-dimonium chloride | Ricinoleamidopropyl-dimonium ethosulfate |
| Cocodimonium hydroxypropyl hydrolyzed silk | Isostearaminopropyl dimonium chloride | Ricinoleamidopropyl betaine |
| Cocodimonium hydroxypropyl hydrolyzed soy protein | Isostearyl hydrolyzed animal protein | Ricinoleamidopropyl dimethylamine lactate |
| Cocobut alcohol | Isostearylamidopropyl dihydroxypropyl dimonium chloride | Ricinoleamidopropyl ethyldimonium ethosulfate |
| N-Cocoyl-(3- amidopropyl)-N,N-dimethyl-N-ethyl ammonium ethyl sulfate | Lactoglobulin | Ricinoleamidopropyltrimonium chloride |
| Collagen phthalate | Lauramidopropyl dimethylamine | Ricinoleamidopropyltrimonium ethosulfate |
| Dibehenyl/diarachidyl dimonium chloride | Lauramidopropyl PG-dimonium chloride, I.P.c. phosphate | Silicone quaternium-J, -J |
| Dibehenyl dimonium chloride | Lauramine oxide | Silk amino acids |
| Dicetyl dimonium chloride | Laurampho PG-glycinate phosphate | Sodium/TEA-lauroyl collagen amino acids |
| Didecyl dimonium chloride | Lauroyl hydrolyzed collagen, L.b. elastin | Sodium/TEA-lauroyl hydrolyzed keratin |
| Dihydroxyethyl cocamine oxide | Lauroyl silk amino acids | Sodium/TEA-lauroyl keratin amino acids |
| Dihydroxyethyl dihydroxypropyl stearamonium chloride | Lauryl methyl gluceth-10 hydroxypropyl-dimonium chloride | Sodium citrate |
| Dihydroxyethyl tallow glycinate | Lauryl phosphate, L. pyrrolidone | Sodium cocoyl hydrolyzed soy protein |
| Dihydroxyethyl tallowamine oxide | Lauryl dimonium hydroxypropyl hydrolyzed collagen, keratin, soy protein | Sodium hydrogenated tallow dimethyl glycinate |
| Dilauryl acetyl dimonium chloride | Linoleamidopropyl dimethylamine | Sodium lauroyl collagen, keratin amino acids |
| Diloleamidopropyl dimethylamine | Milk amino acids | Sodium lauroyl wheat amino acids |
| Dimehyl hydrogenated tallowamine | Milk protein (Lactis proteinum) | Sodium stearamphosphate |
| Dimehyl lauramine, D.I. isostearate | Myristalkonium chloride | Soluble keratin, wheat protein |
| Dimehyl myristamine, soyamine, stearamine | Myristamidopropyl betaine, M. dimethylamine | Soyamide DEA |
| Dimehylamidopropylamine dimerate | Myristonium bromide | Soyamidopropyl benzyl dimonium chloride |
| Disodium hydrogenated cottonseed glyceride sulfosuccinate | Oat (Avena sativa) protein | Soyamidopropyl betaine, S. dimethylamine |
| Disodium laureth sulfosuccinate | Oleamide | Soyamidopropyl ethyldimonium ethosulfate |
| Disodium lauroamphodisuccinate | Oleamidopropyl betaine, O. dimethylamine | Soyethyl morpholinium ethosulfate |
| Distearyl dimonium chloride | Oleamidopropyl dimethylamine hydrolyzed collagen | Stearamide MEA |
| Ethyl ester of hydrolyzed keratin | Oleamidopropylamine oxide | Stearamidoethyl diethylamine, ethanolamine |
| N-Ethylether-bis-1,4-(N-isostearylamidopropyl)-N,N-dimethyl ammonium chlo | Oleamine | Stearamidopropyl benzyl dimonium chloride |
| Glucamic acid | Oleamine oxide | Stearamidopropyl ceteryl dimonium isylate |
| Glycerol collagenate | Oleoyl sarcosine | Stearamidopropyl dimethylamine stearate |
| Glycine | Oleyl betaine | Stearamidopropyl ethyldimonium ethosulfate |
| Guar hydroxypropyltrimonium chloride | Oleyl dimethylamidopropyl ethonium ethosulfate | Stearamidopropyl morpholine lactate |
| Heena (Lawsonia inermis) extract | Palmitamidopropyl betaine | Stearamidopropyl PG-dimonium chloride |
| Hydrogenated tallowamine oxide | Palmitamidopropyl dimethylamine | phosphate |
| Hydrogenated tallowtrimonium chloride | Palmitamine, P. oxide | Stearamine oxide |
| Hydrolyzed conchionin protein | Panthenyl hydroxypropyl steardimonium chloride | Steardimonium hydroxypropyl hydrolyzed collagen, keratin |
| Hydrolyzed egg protein | PEG-2 milk solids | Steardimonium panthenol |
| Hydrolyzed extensin | PEG-2 oleaminium chloride | Stearoyl amidoethyl diethylamine |
| Hydrolyzed fibronectin | PEG-3 lauramine oxide | Stearamonium bromide |
| Hydrolyzed fish protein | PEG-5 stearyl ammonium lactate | Stearyl dimethicone |
| Hydrolyzed keratin | PEG-15 cocomonium chloride | Tallowamidopropyl dimethylamine |
| Hydrolyzed lactalbumin | PEG-15 cocopolamine | Tetramethyl trihydroxy hexadecane |
| Hydrolyzed milk protein | PEG-15 tallowmonium chloride | TEA-cocoyl hydrolyzed collagen |
| Hydrolyzed oats | PEG-27 | Trachea squalinate |
| Hydrolyzed reuculin | PEG-40 | Tricetylmmonium chloride |
| Hydrolyzed soy protein | PEG-85 lanolin | Tridecyl salicylate |
| | PEG-7000 | Trithonium hydrolyzed collagen ethosulfate |
| | Polydimethicone copolyol | Wheat germamidopropyl dimethylamine lactate |
| | | Wheat germamidopropyl dimethylamine lactate |

Functions

Rapeseed oil, ethoxylated high erucic acid
 Ricinoleyl alcohol
 Sodium cereth-13-carboxylate
 Sodium lignisulfonate, S. polymethacrylate
 Sodium polynaphthalenesulfonate
 Sorbitan olefite
 Steareth-10
 Tricontanyl PVP
 Trisosteann PEG-6 esters
 Trioctyldodecyl citrate

Emollient

Acetylated glycol stearate
 Acetylated hydrogenated lanolin
 Acetylated hydrogenated lard glyceride
 Acetylated hydrogenated vegetable glyceride
 Acetylated lanolin, A.L. alcohol
 Acetylated lard glyceride
 Acetylated monoglycerides
 Acetylated palm kernel glycerides
 Aleurites moluccana ethyl ester
 Allantoin
 Aluminummagnesium hydroxide stearate
 AMP-isoolearoyl hydrolyzed soy protein
 Apricot (Prunus armeniaca) kernel oil
 Arachidyl behenate
 Argania spinosa oil
 Avocado (Persea gratissima) oil, unsaponifiables
 Avocado oil ethyl ester
 Babassu (Orbignya oleifera) oil
 Butyl isostearate, B. stearate
 Behenamidopropyl dihydroxypropyl dimonium chloride
 Behenoxymethicone
 Behenyl alcohol, B. behenate
 Behenyl erucate, B. isostearate
 Benzyl laurate
 Bladderwrack (Fucus vesiculosus) extract
 Borage (Borago officinalis) seed oil
 Borageamidopropyl phosphatidyl PG-dimonium chloride
 Brain extract
 Brazil nut (Bertholletia excelsa) oil
 Butyl myristate, oleate, stearate
 Butyloctanol
 Butyloctyl oleate
 C12-13, C12-16, C14-15 alcohols
 C12-15 alcohols octanoate
 C12-15 alkyl benzoate
 dl-C12-15 alkyl fumarate
 C12-15 alkyl lactate
 Camellia kassii oil
 Tea (Camellia sinensis) oil
 C10-30 cholesterol/lanosterol esters
 Canola oil
 Caprylic/capric triglyceride
 Caprylic/capric triglyceride PEG-4 esters
 Caprylic/capric/laurel triglyceride
 Caprylic/capric/linoleic triglyceride
 Caprylic/capric/oleic triglycerides
 Caprylic/capric/stearic triglyceride
 Caprylic/capric/succinic triglyceride
 Capsicum frutescens oleoresin
 Carrot (Daucus carota sativa) oil
 Cashew (Anacardium occidentale) nut oil
 Castor (Ricinus communis) oil
 Cetearyl benenate, C. candelillate
 Cetearyl isononanoate, C. octanoate
 Cetearyl palmitate, C. stearate
 Ceteth-10
 Ceteostearyl stearate
 Cetyl C12-15 paren-V carboxylate
 Cetyl acetate, C. alcohol
 Cetyl esters, C. lactate
 Cetyl myristate, C. octanoate
 Cetyl oleate, C. palmitate
 Cetyl PPG-2 isododecyl-7 carboxylate
 Cetyl ricinoleate, C. stearate

Cetyl stearyl octanoate
 Chia (Salvia hispanica) oil
 Cholesterol esters
 Cholesterol
 Cholesteryl/beheryl/octyldodecyl lauryl glutamate
 Cholesteryl hydroxystearate
 Cholesteryl stearate
 Choleth-24
 C 18-70 Isoparaffin
 C10-18, C12-18 triglycerides
 C12-15 linear alcohols 2-ethylhexanoate
 Cocamidopropyl PG-dimonium chloride
 Cocoa (Theobroma cacao) butter
 Coco-caprylate/caprate
 Coco-rapeseedate
 Coconut (Cocos nucifera) oil
 Cocoyl hydrolyzed soy protein
 Collagen pthalate
 Colloidal oatmeal
 Comfrey (Symphytum officinale) leaf extract
 Corn (Zea mays) oil
 Corn poppy (Papaver rhoeas) extract
 Cottonseed (Gossypium) oil
 Cuttlefish extract
 Cyclomethicone
 Deceth-4 phosphate
 Decyl oleate
 Decyltetradecanol
 Dialkyldimethylpolysiloxane
 Dibutyl sebacate
 Dicapryl adipate
 Dicaprylyl ether, D. maleate
 Diethylene glycol diisostearate
 Diethylene glycol dioctanoate
 bis-Diglyceryl/caprylate/caprate/isostearate/
 hydmyxystearate/adipate
 bis-Diglyceryl/caprylate/caprate/isostearate/
 stearate/hydroxystearate/adipate

Dihydroabietyl benenate
 Dihydroxyethyl tallowamine oleate
 Diisobutyl adipate
 Diisocetyl adipate, dodecanedioate
 Disocetyl adipate
 Diisopropyl adipate, dimer dilinoleate
 Diisopropyl sebacate
 Diisostearyl trimethylolpropane siloxy silicate
 Diisostearyl adipate
 Diisostearyl dimer dilinoleate
 Diisostearyl fumarate, D. malate
 Dilinoleic acid
 Dimethicone
 Dimethicone copolyol
 Dimethicone copolyol acetate, D.C. almondate
 Dimethicone copolyol isostearate, D.C. lactate
 Dimethicone copolyol methyl ether
 Dimethicone copolyol phthalate
 Dimethicone propylethylenediamine behenate
 Dimethiconol stearate
 Dimethyl lauramine oleate
 Dioctyl adipate
 Dioctyl dimer dilinoleate
 Dioctyldodecyl adipate
 Dioctyldodecyl dodecanedioate
 Dioctyl maleate, D. sebacate, succinate
 Dipentaerythritol fatty acid ester
 Dipentaerythrityl hexacaprylate/hexacaprate
 Dipentaerythrityl hexahydroxystearate/isostearate
 Distearyl dimethylamine dilinoleate
 Distearyl adipate
 Dog rose (Rosa canina) hips oil
 Egg (Ovom) yolk extract
 Emu (Dromiceus) oil
 Erucyl erucate
 Ethyl avocadoate
 Ethylhexyl isopalmitate

COSMETIC AND PHARMACEUTICAL INGREDIENTS

CAMPHOR USP**CARBOXYMETHYLCELLULOSE USP****CETINA (CETYL ESTERS & STEARAMIDE DEA)****SPERMWAX® (CETYL ESTERS WAX)****CHOLESTEROL NF****DENATONIUM BENZOATE NF****GLYCINE USP****IPG (ISOPENTYLDIOL)****MENTHOL USP****ROBANE (SQUALANE) NF****SUPRAENE® (SQUALENE)****UREA PEROXIDE USP****ROBECO INC.**

99 PARK AVENUE • NEW YORK, NY 10016

212-686-6410

FAX: 212-686-6419

OUR 78TH YEAR

Functions

| | | |
|---|--|---|
| Phytantriol | PPG-8/SMDI copolymer | Propylene glycol myristyl ether acetate |
| Pistachio (Pistacia vera) nut oil | PPG-9 | Propylene glycol stearate, SE |
| Placental enzymes | PPG-9-buteth-12 | Pumpkin (Cucurbita pepo) seed oil |
| Pollen extract | PPG-9-butyl ether | Quinoa (Chenopodium quinoa) oil |
| Poioxamer 105 benzoate | PPG-10 butanediol, P. cetyl ether | Rapeseed (Brassica campestris) oil |
| Poioxamer 182 dibenzoate | PPG-10 methyl glucose ether | Rice (Oryza sativa) bran oil, bran wax |
| Polybutene | PPG-10 oleyl ether | Rice fatty acid |
| Polydecene | PPG-11 stearyl ether | Safflower (Carthamus tinctorius) oil |
| Polydimethicone copolyol | PPG-12-buteth-16 | Salmon (Salmo) egg extract |
| Polyethylene glycol | PPG-12-PEG-50 lanolin | Sesame (Sesamum indicum) oil |
| Polyglyceryl-2 diisostearate, P. tetraisostearate | PPG-12-PEG-65 lanolin oil | Shark liver oil |
| Polyglyceryl-2 trisostearate | PPG-12/SMDI Copolymer | Shea butter (Butyrospermum parkii) |
| Polyglyceryl-3 diisostearate, P. oleate | PPG-14 butyl ether | Shea butter (Butyrospermum parkii) extract |
| Polyglyceryl-3 stearate | PPG-15 butyl ether, P. stearyl ether | Shea butter, ethoxylated |
| Polyglyceryl-6 dioleate | PPG-15 stearyl ether benzoate | Shorea stenoptera butter |
| Polyglyceryl-10 decioleate, P. decastearate | PPG-16 butyl ether | Silybum marianum ethyl ester |
| Polyglyceryl-10 tetraoleate | PPG-18 butyl ether | Stiostearyl acetate |
| Polyisobutene | PPG-20 | Skin lipids |
| Polyisobutene/isohexapentacontahexane | PPG-20-buteth-30 | Slippery elm extract |
| Polyisobutene/isooctahexacontane | PPG-20 cetyl ether | Sodium C8-16 isoalkylsuccinyl lactoglobulin sulfonate |
| Polyisobutene/isopentacontaoctane | PPG-24-glycereth-24 | Sodium carboxymethyl beta-glucan |
| Polyisoprene | PPG-26 | Sodium ceteth-13-carboxylate |
| Polyoxyethylene polyoxypropylene glycol | PPG-27 glyceryl ether | Sodium dimethicone copolyol acetyl methylaurate |
| Polyquaternium-2 | PPG-28-buteth-35 | Sodium glyceryl oleate phosphate |
| Polysiloxane polyalkylene copolymer | PPG-30 | Sodium hyaluronate, S. polymethacrylate |
| Poly sorbate 40 | PPG-30 cetyl ether | Sorbeth-20 |
| Potassium dimethicone copolyol phosphate | PPG-40 butyl ether | Sorbitan isostearate, S. palmitate |
| PPG-2-buteth-3 | PPG-50 cetyl ether, P. oleyl ether | Sorbitan sesquioleate, S. sesquisteate |
| PPG-2 lanolin alcohol ether | PPG-51/SMDI Copolymer | Sorbitan uric acid |
| PPG-2 myristyl ether propionate | PPG-53 butyl ether | Soybean (Glycine soja) oil |
| PPG-3 hydrogenated castor oil | Propylene glycol ceteth-3 acetate | Spermaceti |
| PPG-3 myristyl ether | Propylene glycol dicaprylate | Sphingolipids |
| PPG-5-buteth-7 | Propylene glycol dicaprylate/dicaprate | Squalene |
| PPG-5-laureth-5 | Propylene glycol diisostearate, P.g. dioctanoate | Stearamidopropyl cetearyl dimonium tiosylate |
| PPG-5 butyl ether | Propylene glycol dipalmitate | Steareth-4 stearate |
| PPG-5 lanolin wax | Propylene glycol isoceteth-3 acetate | Stearic acid, S. hydrate |
| PPG-5 pentaerythrityl ether | Propylene glycol isostearate, P.g. laurate | Stearoxy dimethicone |
| PPG-7-buteth-10 | Propylene glycol myristate | |

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Functions

| | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
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| Laureth-1-2-3-4-5 | Laureth-2-octanoate | Laureth-3 phosphate | Laureth-4 carboxylic acid | Laureth-5 carboxylic acid | Laureth-6-7-9-11-12 | Laureth-11 carboxylic acid | Laureth-16-20-23-25-30 | Lauryl PCA | Laurylmethicone copolyol | Lecithin | Linoleamidopropyl PG-dimonium chloride phosphate | Lithium stearate | Magnesium sulfate hepta-hydrate | Maleated soybean oil | Methoxy PEG-17/dodecyl glycol copolymer | Methyl gluceth-20 distearate | Methyl glucose dioleate, M. g. sesquisteate | Methyl glucose sesquisteate | MEA-laureth sulfate | Myreth-3-4-7 | Myreth-3 myristate | Myristamidopropyl dimethylamine | Nonoxynol-1-2-4-5-6-7 | Nonoxynol-8-9-10-11-12-13 | Nonoxynol-14-15-18-20-30-40-50 | Nonyl nonoxynol-5-10 | Oat (Avena sativa) flour | Octoxynol-1-3-5-8-10 | Octoxynol 16, 30, 40 | 2-Octyl dodecyl alcohol | Octyldodecanol | Octyldodeceth-20-25 | Oleamide DEA | Oleamidopropyl dimethylamine | Oleamine oxide | Oleic acid | Oleth-2-3-4-5-6-7-8-9 | Oleth-10-12-15-20-23 | Oleth-25-30-40-50 | Oleth 13 | Oleth-2 phosphate | Oleth-3 phosphate | Oleth-5 phosphate | Oleth-10 phosphate | Oleth-20 phosphate | Palm acid | Palmitamidopropyl dimethylamine | Palmitic acid | PEG-2 cocamine, P. distearate | PEG-2 hydrogenated tallow amine | PEG-2 laurate, P. laurate SE | PEG-2 oleamine, P. oleate | PEG-2 soyamine, P. stearamine | PEG-2 stearate, P. stearate SE | PEG-3 cocamide | PEG-3 C12-C18 alcohols | PEG-3 glyceryl isostearate | PEG-3 glyceryl trisostearate | PEG-3 glyceryl tristearate | PEG-3 lanolate, P. sorbitan oleate | PEG-3 stearate | PEG-4 dioleate, P. diisostearate | PEG-4 dilaurate, P. distearate | PEG-4 glyceryl distearate | PEG-4 laurate, P. oleate | PEG-4 stearate | PEG-4 stearyl stearate | PEG-4 tallate | PEG-5 castor oil, P. cocamine | PEG-5 C12-C18 alcohols | PEG-5 glyceryl isostearate | PEG-5 glyceryl sesquioleate | PEG-5 glyceryl stearate | PEG-5 glyceryl trisostearate | PEG-5 laurate, P. oleate | PEG-5 soy sterol, P. soyamine | PEG-5 stearamine, P. stearate | PEG-5 tallow amine | PEG-6 capric/caprylic glycerides | PEG-6 cocamide | PEG-6 C12-14 ether | PEG-6 dilaurate, P. dioleate | PEG-6 distearate, P. isostearate | PEG-6 lauramide, P. laurate | PEG-6 oleate, P. palmitate | PEG-6 sorbitan beeswax | PEG-6 sorbitan laurate | PEG-6 sorbitan oleate | PEG-6 sorbitan stearate | PEG-6 stearate | PEG-6-32 | PEG-6-32 stearate | PEG-7 glyceryl cocoate | PEG-7 hydrogenated castor oil | PEG-7 oleate | PEG-7.5 tallowamine | PEG-8 | PEG-8 beeswax, P. castor oil | PEG-8 C12-14 ether | PEG-8 dilaurate, P. dioleate | PEG-8 distearate | PEG-8 glyceryl laurate | PEG-8 laurate, P. oleate | PEG-8, P. tallate | PEG-9 castor oil | PEG-9 diisostearate | PEG-9 dioleate, P. distearate | PEG-9 laurate, P. oleate | PEG-9 stearate | PEG-10 castor oil, P. cocamine | PEG-10 coconut oil esters | PEG-10 C12-18 alcohols | PEG-10 dioleate | PEG-10 glyceryl isostearate | PEG-10 hydrogenated castor oil | PEG-10 hydrogenated castor oil trisostearate | PEG-10 laurate | PEG-10 polyglyceryl-2 laurate | PEG-10 sorbitan laurate | PEG-10 soy sterol, P. stearamine | PEG-10 stearate | PEG-11 babassu glycerides | PEG-11 castor oil | PEG-12 dilaurate, P. dioleate | PEG-12 distearate | PEG-12 glyceryl dioleate | PEG-12 laurate, P. oleate | PEG-12 stearate, P. tallate | PEG-14 avocado glycerides | PEG-15 castor oil | PEG-15 cocamine | PEG-15 glyceryl isostearate | PEG-15 glyceryl laurate | PEG-15 glyceryl ricinoleate | PEG-15 oleamine, P. oleate | PEG-15, P. stearamine | PEG-15 tallow amine | PEG-15 tallow polyamine | PEG-16 | PEG-16 hydrogenated castor oil | PEG-16 soy sterol | PEG-18 stearate | PEG-20 almond glycerides | PEG-20 castor oil, P. dilaurate | PEG-20 dioleate, P. distearate | PEG-20 glyceryl laurate | PEG-20 glyceryl oleate | PEG-20 glyceryl stearate | PEG-20 glyceryl trisostearate | PEG-20 glyceryl tristearate | PEG-20 hydrogenated castor oil | PEG-20 hydrogenated lanolin | PEG-20 lanolin, P. laurate | PEG-20 oleate | PEG-20 methyl glucose sesquisteate | PEG-20 sorbitan beeswax | PEG-20 sorbitan isostearate | PEG-20 sorbitan trisostearate | PEG-20 sorbitan trioleate | PEG-20 stearate, P. tallow amine | PEG-23 oleate, P. stearate | PEG-24 hydrogenated lanolin | PEG-25 castor oil | PEG-25 phytosterol | PEG-25 propylene glycol stearate | PEG-25 soy sterol, P. stearate | PEG-29 castor oil | PEG-30 castor oil | PEG-30 dipolyhydroxystearate | PEG-30 glyceryl cocoate | PEG-30 glyceryl isostearate | PEG-30 glyceryl laurate | PEG-30 glyceryl oleate | PEG-30 glyceryl stearate | PEG-30 hydrogenated castor oil | PEG-30 lanolin | PEG-30 sorbitan tetraoleate | PEG-32 dilaurate, P. dioleate | PEG-32 distearate, P. laurate | PEG-32 oleate, P. stearate | PEG-33 castor oil | PEG-35 castor oil, P. stearate | PEG-40 castor oil | PEG-40 glyceryl isostearate | PEG-40 glyceryl laurate | PEG-40 glyceryl trisostearate | PEG-40 hydrogenated castor oil | PEG-40 hydrogenated castor oil PCA isostearate | PEG-40 sorbitan diisostearate | PEG-40 sorbitan lanolate | PEG-40 sorbitan tetraoleate | PEG-40 stearate | PEG-40/dodecyl glycol copolymer | PEG-42 babassu glycerides | PEG-44 sorbitan laurate | PEG-45 palm kernel glycerides | PEG-45 safflower glycerides | PEG-50 lanolin, P. stearamine | PEG-50 stearate | PEG-60 almond glycerides | PEG-60 castor oil | PEG-60 corn glycerides | PEG-60 glyceryl trisostearate | PEG-60 hydrogenated castor oil | PEG-60 hydrogenated castor oil isostearate | PEG-60 hydrogenated castor oil trisostearate | PEG-60 shea butter glycerides | PEG-60 sorbitan tetraoleate | PEG-70 mango glycerides | PEG-75 | PEG-75 castor oil, P. dilaurate | PEG-75 dioleate, P. distearate | PEG-75 lanolin, P. laurate | PEG-75 oleate | PEG-75 shea butter glycerides | PEG-75 shorea butter glycerides | PEG-75 stearate | PEG-80 sorbitan laurate | PEG-90 stearate | PEG-100 castor oil | PEG-100 hydrogenated castor oil | PEG-100 lanolin, P. stearate | PEG-120 distearate | PEG-150 dilaurate, P. dioleate | PEG-150 distearate, P. lanolin | PEG-150 laurate, P. oleate | PEG-150 stearate | PEG-200 castor oil | PEG-200 glyceryl stearate | PEG-200 hydrogenated castor oil |
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Functions

| | | |
|---|--|--|
| Ligustrum lucidum extract | FVM/MA decadiene crosspolymer | Lauramidopropyl betaine |
| Lysimachia foenum-graecum extract | PVP/Dimethiconylacrylate/polycarbonyl/polyglycol ester | Lauryl betaine |
| Melaleuca bracteata extract | PVP/dimethylaminoethylmethacrylate copolymer | Myristamidopropyl dimethylamine dimethicone copolyol phosphate |
| Melaleuca hypericifolia extract | PVP/dimethylaminoethylmethacrylate/polycarbonyl/polyglycol ester | Myristamine oxide |
| Melaleuca symphyocarp extract | PVP/cicosene copolymer | Octyldodecyl benzoate |
| Melaleuca uncinata extract | PVP/hexadecene copolymer | Oleamide DEA, O. MIPA |
| Melaleuca wilsonii extract | PVP/hydrolyzed wheat protein copolymer | Oleyl betaine |
| Nasturtium sinensis extract | Rice peptide | Palm kernelamide DEA |
| Nelumbium speciosum extract | Sericin | PEG-3 lauramine oxide |
| Paulownia imperialis extract | Shea butter (Butyrospermum parkii) | PPG-15 stearyl ether benzoate |
| Rosemary (Rosmarinus officinalis) oil | Shellac | PEG-7000 |
| Sesileum spp. extract | Sodium C12-15 pareth-7 sulfonate | Sodium cocoamphoacetate |
| Trichomonas japonica extract | Sodium hyaluronate | Sodium cocoyl isethionate |
| Withania somniferum extract | Soluble collagen | Sodium laureth sulfate |
| Yuzu oil | Soluble keratin | Sodium lauroyl wheat amino acids |
| Ziziphus jujuba extract | Soluble wheat protein | Sodium octoxynol-2 ethane sulfonate |
| | TEA-acrylates/acrylonitrile copolymer | Soyamidopropyl betaine |
| | Tosylamide/epoxy resin | Tallowamide MEA |
| | Tricostanyl PVP | |
| | Triethonium hydrolyzed collagen ethosulfate | |
| | Wheat peptide | |
| Exfoliant | Fixative | Foam stabilizer |
| Apricot (Prunus armeniaca) kernel powder | Acrylates copolymer | Babassamidopropylamine oxide |
| Glycolic acid | Adipic acid/dimethylaminohydroxypropyl diethylene triamine copolymer | Behenamide oxide |
| Jojoba (Buxus chinensis) seed powder | AMP-acrylates copolymer | Caprylyl pyrrolidone |
| Lactic acid | Hydrolyzed zein | Cetamine oxide |
| Papain | Methacryloyl ethyl betaine/acrylates copolymer | Cocamide DEA, C. MEA, C. MIPA |
| PEG 11-Avocado Glycerdies | Methyl rosinate | Cocamidopropyl betaine |
| Willow (Salix alba) bark extract | Polyquaternium-1, -10, -29 | Cocamidopropyl hydroxysultaine |
| | PPG-20 methyl glucose ether | Cocamidopropyl lauryl ether |
| | Sodium polystyrene sulfonate | Cocamidopropylamine oxide |
| | | Cocamine oxide |
| Fiber | Flavor (aroma) | Dihydroxyethyl C12-15 alkoxypropylamine oxide |
| Corn (Zea mays) cob powder | Benzaldehyde | Dihydroxyethyl cocamine oxide |
| Nylon-66 | Caraway (Carum carvi) oil | Dihydroxyethyl tallowamine oxide |
| Oat (Avena sativa) bran, meal | Cardamom (Elettaria cardamomum) oil | Erucamidopropyl hydroxysultaine |
| Rayon | Cinnamon (Cinnamomum cassia) oil | Hydroxypropyl methylcellulose |
| | Clove (Eugenia caryophyllus) oil | Isostearamide DEA |
| | Ethyl vanillin | Lauramide DEA, L. MEA |
| Film former | Eucalyptus globulus oil | Lauramidopropylamine oxide |
| Acetylated lanolin | Flavor (aroma) | Lauramine oxide |
| Acrylates/hydroxyesters acrylates copolymer | Glutamic acid | Laureth-10 |
| Acrylates/octylacrylamide copolymer | Glycerylamine acid | Lauric-linoleic DEA |
| Acrylates copolymer | Glycerylthiazic acid | Lauroyl-linoleoyl diethanolamide |
| Alkylated polyvinylpyrrolidone | Glycerylthiazine, ammoniated | Lauroyl-myristoyl diethanolamide |
| Ammonium acrylates/acrylonitrile copolymer | Methyl salicylate | Lauryl pyrrolidone |
| Betaglucon | Orange (Citrus aurantium dulcis) oil | Linoleamide MEA |
| Bladderwrack (Fucus vesiculosus) extract | Peppermint (Mentha piperita) oil | Mynstamide DEA, M. MEA |
| Carboxymethylchitosan | Rosemary (Rosmarinus officinalis) oil | Oleamide MEA |
| N,O-Carboxymethylchitosonium | Sodium glycerylthiazine | Palmitamide MEA |
| Chitosan lactate | Thymol | PEG-3 lauramide |
| Collagen | Vanillin | PEG-4 oleamide |
| Collagen phthalate | | Ricinoleamide MEA |
| Colloidal oatmeal | | Sesamide DEA |
| Desamid collagen | | Wheat germamide DEA |
| Disostearyl trimethylolpropane siloxy silicate | | |
| DMHF | | |
| Ethyl ester of hydrolyzed silk | | |
| Ethylcellulose | | |
| Gellan gum | | |
| Glycerin/diethylene glycol/adipate crosspolymer | | |
| High beta-glucan barley flour | | |
| Hydrolyzed collagen | | |
| Hydrolyzed keratin | | |
| Hydrolyzed oat protein | | |
| Hydrolyzed pea protein | | |
| Hydrolyzed reticulin | | |
| Hydrolyzed RNA | | |
| Hydrolyzed soy protein | | |
| Hydrolyzed wheat protein | | |
| Hydrolyzed wheat protein/dimethicone copolyol phosphate copolymer | | |
| Hydrolyzed wheat protein/PVP copolymer | | |
| Hydroxypropylcellulose | | |
| Hydroxypropyltrimonium gelatin | | |
| Jojoba (Buxus chinensis) oil | | |
| Lactoglobulin | | |
| Myristoyl hydrolyzed collagen | | |
| Nitrocellulose | | |
| Oat (Avena sativa) extract, protein | | |
| Polyethylene, ionomer | | |
| Polyquaternium-6, -7, -11, -22, -39 | | |
| Polyvinyl acetate, P. alcohol | | |
| Procollagen | | |

Functions

| | | |
|---|---|--|
| Oleyl dimethylamidopropyl ethonium eicosulfate | VA/butyl maleate/isobornyl acrylate copolymer | Panthenyl ethyl ether |
| Palmitamidodecanediol | VA/crotonates/vinyl neodecanoate copolymer | PCA |
| Panthenyl ethyl ether | VA/crotonates/vinyl propionate copolymer | PEG-4 |
| Paulownia imperialis extract | VA/crotonates copolymer | Polyamine sugar condensate |
| Peach (<i>Prunus persica</i>) leaf extract | Vinyl caprolactam/PVP/ | Potassium lactate |
| PEG-2 cocogonium chloride | dimethylaminoethylmethacrylate copolymer | Propylene glycol |
| PEG-120 joboba acid/alcohol | | Propyltrimonium hydrolyzed collagen |
| PG-hydroxycellulose lauryldimonium chloride | | Propyltrimonium hydrolyzed soy protein |
| PG-hydroxyethylcellulose cocodimonium chloride | | Propyltrimonium hydrolyzed wheat protein |
| PG-hydroxyethylcellulose lauryldimonium chloride | | Quaternium-22 |
| PG-hydroxyethylcellulose stearyldimonium chloride | | Rice (<i>Oryza sativa</i>) germ oil |
| Phenyl trimethicone | | Sea Salt (Maris sal) |
| Phospholipids | | Shea butter (<i>Butyrospermum parkii</i>) |
| Phytantriol | | Silk powder |
| Polyoxyethylene polyoxypropylene glycol | | Sodium behenoyl lactylate |
| Polypropylene glycol | | Sodium caproyl lactylate |
| Polyquaternium-4, -6, -7, -10 | | Sodium cocoyl lactylate |
| Polyquaternium-22, -23, -39 | | Sodium hyaluronate |
| PPG-5-cetein-10 phosphate | | Sodium isostearoyl lactylate |
| Propyltrimonium hydrolyzed collagen | | Sodium lactate, S. lauroyl lactylate, S. PCA |
| Propyltrimonium hydrolyzed soy protein | | Sodium polyglutamate |
| Propyltrimonium hydrolyzed wheat protein | | Sodium stearyl lactylate |
| Quaternium-18, -75, -81, -82 | | Sorbitan laurate |
| Quaternium-79 hydrolyzed keratin | | Sorbitan sesquiosuccinate |
| Quaternium-79 hydrolyzed silk | | Sorbitol |
| Sambucus nigra extract, oil | | Sphingolipids |
| Sesamidopropyl ammonium chloride | | TEA-PCA |
| Silicone quaternium-1, -8 | | Urea |
| Sodium cocoamphacetate | | |
| Sodium cocoyl hydrolyzed collagen | | |
| Sodium polystyrene sulfonate | | |
| N-Soya-(3-amidopropyl)-N,N-dimethyl-N-ethyl ammonium ethyl sulfate | | |
| Stearytrimonium chloride | | |
| Stearalkonium chloride | | |
| Stearamidopropyl dimethylamine | | |
| Steardimonium hydroxypropyl hydrolyzed wheat protein | | |
| Steartimonium chloride | | |
| Steartimonium hydroxyethyl hydrolyzed collagen | | |
| N-Stearyl-(3-amidopropyl)-N,N-dimethyl-N-ethyl ammonium ethyl sulfate | | |
| Stenocalyx micalii extract | | |
| Sulfur | | |
| Tallowbenzylidimethylammonium chloride, hydrogenated | | |
| Tallowtrimonium chloride | | |
| Tea (<i>Camellia sinensis</i>) oil | | |
| TEA-cocoyl hydrolyzed soy protein | | |
| Thenovi methionate | | |
| Trimethylsilylamodimethicone | | |
| Wheat amino acids | | |
| Hair set resin polymer | | |
| Acrylates/acrylamide copolymer | | |
| Acrylates/PVP copolymer | | |
| Acrylates/hydroxyesters acrylates copolymer | | |
| Acrylates/octylacrylamide copolymer | | |
| AMP-acrylates copolymer | | |
| Butyl ester of PVM/MA copolymer | | |
| Carboxylated vinylacetate terpolymer | | |
| Diglycol/CHDM/isophthalates/SD copolymer | | |
| Eclipta alba extract | | |
| Ethyl ester of PVM/MA copolymer | | |
| Hydroxypropyl chitosan | | |
| Isopropyl ester of PVM/MA copolymer | | |
| Octylacrylamide/acrylates/butylaminoethyl methacrylate copolymer | | |
| Polymethacrylamidopropyltrimonium chloride | | |
| Polypropylene glycol oligosuccinate | | |
| PVP | | |
| PVP/dimethylaminoethylmethacrylate copolymer | | |
| PVP/Polycarbonyl polyglycol ester | | |
| PVP/VA copolymer | | |
| PVP/VA-vinyl propionate copolymer | | |
| Sodium polyacrylate | | |
| VA/butyl maleate/isobornyl acrylate copolymer | | |
| VA/crotonates/vinyl neodecanoate copolymer | | |
| VA/crotonates/vinyl propionate copolymer | | |
| VA/crotonates copolymer | | |
| Vinyl caprolactam/PVP/ | | |
| dimethylaminoethylmethacrylate copolymer | | |
| Hair sheen | | |
| Maidenhair fern extract | | |
| Teurabutoxypropyl methicone | | |
| Hair waving | | |
| Ammonium thioglycolate, A. thiolactate | | |
| Argania spinosa oil | | |
| L-cysteine HCL | | |
| Cystine | | |
| Diammonium dithiodiglycolate | | |
| Dilauryl thiodipropionate | | |
| Ethanolamine sulfite, E. thioglycolate | | |
| Ethanolamine thiolactate | | |
| Glyceryl thioglycolate | | |
| Hydroxymethyl dioxazabicyclooctane | | |
| Joboba esters | | |
| Monoethanolamine thiolactate | | |
| Shea butter, ethoxylated | | |
| Sodium thioglycolate | | |
| Thioglycerin | | |
| Thioglycolic acid | | |
| Thiolactic acid | | |
| Humectant | | |
| Acetamide MEA | | |
| Acetyl monoethanolamine | | |
| 6-(N-Acetylamino)-4-oxyhexyltrimonium chloride | | |
| Adenosine phosphate | | |
| Ammonium lactate | | |
| Aselocollagen | | |
| Calcium pantothenate | | |
| Calcium stearyl lactylate | | |
| Carboxymethyl chitin | | |
| Carboxymethyl chitosan succinamide | | |
| Chitosan PCA | | |
| Cholesteryl hydroxystearate | | |
| Collagen amino-polysiloxane hydrolyzate | | |
| Colloidal oatmeal | | |
| Copper PCA methylsilanol | | |
| Dimethicone copolyol laurate | | |
| Dipotassium glycerphosphate | | |
| Ethyl ester of hydrolyzed silk | | |
| Fatty quaternary amine chloride complex | | |
| Glucose glutamate | | |
| Glycereth-4, -5-lactate | | |
| Glycereth-7, -12, -26 | | |
| Glycerin | | |
| Honey extract | | |
| Hydrogenated passion fruit oil | | |
| Hydrolyzed casein | | |
| Hydrolyzed fibronectin | | |
| Hydrolyzed glycosaminoglycans | | |
| Hydrolyzed oat protein | | |
| Hydrolyzed silk | | |
| Hydrolyzed soy protein | | |
| Hydroxypropyl chitosan | | |
| Hydroxypropyltrimonium hydrolyzed casein | | |
| Hydroxypropyltrimonium hydrolyzed silk | | |
| Hydroxypropyltrimonium hydrolyzed soy protein | | |
| Hydroxypropyltrimonium hydrolyzed wheat protein | | |
| Keratin amino acids | | |
| Lactamide DGA, MEA | | |
| Lactamidopropyl trimonium chloride | | |
| Lactic acid | | |
| Lactose | | |
| Lauryl lysine | | |
| Mallitol | | |
| Mannitol | | |
| Methyl gluceth-10, -20 | | |
| Natto gum | | |
| Oat (<i>Avena sativa</i>) extract, protein | | |
| Panthenol | | |
| Panthenyl ethyl ether | | |
| PCA | | |
| PEG-4 | | |
| Polyamine sugar condensate | | |
| Potassium lactate | | |
| Propylene glycol | | |
| Propyltrimonium hydrolyzed collagen | | |
| Propyltrimonium hydrolyzed soy protein | | |
| Propyltrimonium hydrolyzed wheat protein | | |
| Quaternium-22 | | |
| Rice (<i>Oryza sativa</i>) germ oil | | |
| Sea Salt (Maris sal) | | |
| Shea butter (<i>Butyrospermum parkii</i>) | | |
| Silk powder | | |
| Sodium behenoyl lactylate | | |
| Sodium caproyl lactylate | | |
| Sodium cocoyl lactylate | | |
| Sodium hyaluronate | | |
| Sodium isostearoyl lactylate | | |
| Sodium lactate, S. lauroyl lactylate, S. PCA | | |
| Sodium polyglutamate | | |
| Sodium stearyl lactylate | | |
| Sorbitan laurate | | |
| Sorbitan sesquiosuccinate | | |
| Sorbitol | | |
| Sphingolipids | | |
| TEA-PCA | | |
| Urea | | |
| Hydrotropes | | |
| Ammonium cumenesulfonate | | |
| Ammonium xylenesulfonate | | |
| Cetamine oxide | | |
| Cocamidopropylamine oxide | | |
| Lauramine oxide | | |
| Potassium toluenesulfonate | | |
| PPG-2-isodeceth-4, -6, -9, -12 | | |
| Sodium cumene sulfonate | | |
| Sodium laureth-13-carboxylate | | |
| Sodium toluene sulfonate | | |
| Sodium xylene sulfonate | | |
| Trideceth-19-carboxylic acid | | |
| Intermediate | | |
| Caprylic acid | | |
| Deceth-3 | | |
| Diethyl succinate | | |
| Dimethylaminopropylamine | | |
| DM hydantoin | | |
| Dodecylbenzene sulfonic acid | | |
| Ethylene dichloride | | |
| 4-Fluoro 3-nitro aniline | | |
| Lauramine | | |
| Methyl benzoate, M. cocoate | | |
| Methyl isostearate, M. laurate | | |
| Methyl myristate, M. palmitate | | |
| Oleic acid | | |
| Ricinoleic acid | | |
| Tall oil acid | | |
| Tallow acid | | |
| Lathering agent | | |
| Ammonium cocoyl sarcosinate | | |
| Ammonium C12-15 alkyl sulfate | | |
| Ammonium lauroyl sarcosinate | | |
| Cocamide MEA ethoxylate | | |
| Cocamidopropyl dimethylaminohydroxypropyl hydrolyzed collagen | | |
| Lauryl sarcosine | | |
| Myristoyl sarcosine | | |
| Sodium cocoyl sarcosinate | | |
| Sodium lauroyl sarcosinate | | |
| Sodium methyl cocoyl laurate | | |
| Sodium myristoyl sarcosinate | | |
| TEA-cocoyl sarcosinate | | |
| TEA-lauryl sarcosinate | | |
| Lubricant | | |
| Aluminum salt neryl succinate | | |
| Amoldimethicone | | |

Functions

| | | |
|--|---|--|
| Isohexadecane | Embilica officinalis extract | Methylsilanol elastinate, M. mannuronate |
| Lanosterol | Ethyl minxate | Milk amino acids |
| Octyl pelargonate, O. stearate | Eugenia jambolana extract | Mineral oil (Paraffinum liquidum) |
| Polyisobutene | Evening primrose (Oenothera biennis) extract, oil | Molybdenum aspartate |
| Polyisobutene/isohexapentacontahexane | Galla sinensis extract | Mouriri spiranga extract |
| Polyisobutene/undecahexaconiase | Ganoderma lucidum oil | Natto gum |
| Siliqua silylate | Ginseng (Panax ginseng) extract | Nelumbium speciosum extract |
| Trihydroxypalmitamidohydroxy propyl myristyl ether | Gleditsia sinensis extract | Neopentyl glycol dicaprate |
| Trimethylsiloxysilicate | Glycereth-12 | Oat (Avena sativa) protein |
| | Glycerol alginate, G. collagenate | Octyl hydroxystearate |
| | Glyceryl polymethacrylate | Ophiopogon japonicus extract |
| | Glycolic acid | Orange (Citrus aurantium dulcis) peel wax |
| | Glycolipids | Palmetto extract |
| | Glycosaminoglycans | Panethine |
| | Glycosphingolipids | Panthenyl ethyl ether |
| | Gnenum amazonicum extract | Paraffin |
| | Grape (Vitis vinifera) seed oil | Partially hydrogenated soybean oil |
| | Hazel (Corylus avellana) nut oil | Peanut (Arachis hypogaea) oil |
| | Honey extract | Pecan (Carya illinoensis) oil |
| | Hyaluronic acid | PEG-4, -6, -8, -12 |
| | Hybrid safflower (Carthamus tinctorius) oil | PEG-70 mango glycerides |
| | Hydrogenated castor oil | PEG-75 shea butter glycerides |
| | Hydrogenated coconut oil | PEG-75 shores butter glycerides |
| | Hydrogenated cottonseed oil | PEG-100 stearate |
| | Hydrogenated lecithin | Penterythrityl isostearate/caprate/caprylate/adipate |
| | Hydrogenated palm oil | Pentaerythrityl stearate/caprate/caprylate/adipate |
| | Hydrogenated polyisobutene | Pentylene glycol |
| | Hydrogenated soybean oil | Perfluoropolyethylisopropyl ether |
| | Hydrogenated soybean/cottonseed oil | Petrolatum |
| | Hydrogenated vegetable oil | Petroleum wax |
| | Hydrolyzed carbolipoprotein | Pistia spp. extract |
| | Hydrolyzed collagen | Pistachio (Pistacia vera) nut oil |
| | Hydrolyzed elastin | Placental protein |
| | Hydrolyzed fibronectin | Plankton extract |
| | Hydrolyzed glycosaminoglycans | Polyamino sugar condensate |
| | Hydrolyzed keratin | Polybutene |
| | Hydrolyzed milk protein | Polyunsaturated fatty acids |
| | Hydrolyzed oats | Potassium DNA, P. lactate, P. PCA |
| | Hydrolyzed pea protein | PPG-8/SMDI copolymer |
| | Hydrolyzed placental protein | PPG-20 methyl glucose ether distearate |
| | Hydrolyzed rice protein | Propylene glycol dicaprylate/dicaprate |
| | Hydrolyzed transgenic collagen | Propylene glycol diacanoate |
| | Hydrolyzed serum protein | Pumpkin (Cucurbita pepo) seed oil |
| | Hydrolyzed silk | Quinoa (Chenopodium quinoa) extract |
| | Hydrolyzed sweet almond protein | Rapeseed (Brassica campestris) oil |
| | Hydrolyzed wheat protein | Rehmannia chinensis extract |
| | Hydroxyethyl chitosan | Rice (Oryza sativa) bran oil |
| | Inositol | Rose Water |
| | Isooctyl salicylate | Royal jelly extract |
| | Isooctyl hydrolyzed animal protein | Saccharide isomerase |
| | Jajoba (Buxus chinensis) oil | Saccharomyces lysate extract |
| | Jajoba esters | Saccharomyces/soy protein ferment |
| | Keratin amino acids | Safflower (Carthamus unctuosus) oil |
| | Kiwi (Actinidia chinensis) fruit extract | Selenium aspartate, S. protein complex |
| | Kola (Cola acuminata) extract | Sericin |
| | Kukui (Alcurites molaccana) nut oil | Serum albumin |
| | Lactamide DGA, L. MEA | Sesame (Sesamum indicum) oil |
| | Lactic acid | Shea butter (Butyrospermum parkii) |
| | Lactobacillus/whay ferment | Shea butter (Butyrospermum parkii) extract |
| | Lactococcus hydrolylate | Shorea stenoptera butter |
| | Lactoyl methylsilanol elastinate | Silk amino acids |
| | Lanolin alcohol | Sodium carboxymethyl beta-glucan |
| | Lauryl PCA | Sodium chondroitin sulfate |
| | Lecithin | Sodium DNA, S. hyaluronate |
| | Lesquerella fendleri oil | Sodium lactate, S. PCA |
| | Liposomes | Soluble collagen |
| | Lysine PCA | Soluble transgenic elastin |
| | Macadamia ternifolia nut oil | Soybean (Glycine soja) oil |
| | Magnesium aspartate | Spherical cellulose acetate |
| | Maltitol | Spondias amara extract |
| | Manganese aspartate | Squalene |
| | Mango (Mangifera indica) oil | Stomach extract |
| | Mannan | Sunflower (Helianthus annuus) seed oil |
| | Marine polyaminosaccharide | Superoxide dismutase |
| | Mauritella armata extract | Tissue extract |
| | Maximilliana regia extract | Tocopheryl acetate, T. linoleate |
| | Meadowfoam (Limnanthes alba) seed oil | Tomato (Solanum lycopersicum) extract |
| | Melaleuca hypericifolia extract | |

Cosmetic Bench Reference 1996

Functions

PEG-150 lanolin
PEG-160M
PG-hydroxycellulose lauridimonium chloride
PG-hydroxyethylcellulose cocodimonium chloride
PG-hydroxyethylcellulose stearidimonium chloride
Polyethylene, ionomer
Polyethylene, micronized
Polyethylene, oxidized
Polyglyceryl-2 polyhydroxystearate
Polymethacrylamidopropyltrimonium chloride
Polyquaternium-6, -7, -10, -11, -22, -39
Polysilicone-8
Potassium alginate
Potassium lauroyl collagen amino acids
Potassium lauroyl hydrolyzed soy protein
Potassium lauroyl wheat amino acids
PPG-8/SMDI copolymer
PPG-12/SMDI copolymer
PPG-51/SMDI copolymer
PVM/MA decadiene crosspolymer
PVP/dimethylaminoethylmethacrylate copolymer
PVP/VA copolymer
Sodium cocoyl hydrolyzed wheat protein
Steardimonium hydroxypropyl hydrolyzed wheat protein
Steareth-2 phosphate
TEA-acrylates/acrylonitrilgens copolymer
Tosylamide/epoxy resin
Tosylamide/formaldehyde resin
Trideceth-5, -6, -7, -8
VA/butyl maleate/isobornyl acrylate copolymer
VA/crotonates/vinyl neodecanoate copolymer
Vinyl caprolactam/PVP/
dimethylaminoethylmethacrylate copolymer
Wheat (Triticum vulgare) protein
Xanthan gum

Powder

Acrylates copolymer, spherical powder
Attapulgit
Boron nitride
Calcium aluminum borosilicate
Calcium carbonate
Cellulose triacetate
Corn (Zea mays) cob powder, starch
Hydrogenated jojoba wax
Magnesium carbonate, M. myristate
Magnesium stearate
Mica
Microcrystalline cellulose
Nylon-6
Nylon powder
Oat (Avena sativa) starch
Polyamide 12
Polyethylene
Polymethyl methacrylate
Polymethylsilsesquioxane
PTFE
Silica
Silk powder
Spherical cellulose acetate
Talc
Tapioca dextrin
Zinc laurate

Powder, absorbent

Aluminum starch octenylsuccinate
Clays (white, yellow, red, green, pink)
Sorbitol
Tapioca

Preservative

Alcohol
Ascorbic acid
Ascorbyl palmitate

Benzalkonium chloride
Benzethonium chloride
Benzoic acid
Benzyl alcohol
Benzylparaben
5-Bromo-5-nitro-1,3-dioxane
2-Bromo-2-nitropropane-1,3-diol
Buryiparaben
Calcium propionate
Cetrimonium bromide
Cetyl pyridinium chloride
Chloroxylenol
Chlorophenesin
o-Cymen-5-ol
Diazolidinyl urea
Dichlorobenzyl alcohol
Dichloropropene
Diodomethyltolylsulfone
Dimethyl hydroxymethyl pyrazole
Dimethyl oxazolidine
Disodium EDTA
DMDM hydantoin
EDTA
Erythorbic acid
7-Ethylbicyclooxazolidine
Ethylparaben
Fomistopsis officinalis oil
Formaldehyde
Glutal
Glyceryl laurate
HEDTA
Hexamidine diisethionate
Hexadine
Imidazolidinyl urea
Isobutylparaben
Isopropyl sorbate
Isopropylparaben
MDM hydantoin
Methanamonium chloride
Methyl paraben sodium
Methylchlorosulfathiazolinone
Methylidibromo glutaronitrile
Methylisothiazolinone
Methylparaben
Mushrooms (Curdyceps sabolifera) extract
Myrrimonium bromide
Pentasonium penitrate
Penic acid
Phenethyl alcohol
Phenol
Phenyl mercuric acetate
o-Phenylphenol
Polyaminopropyl biguanide
Polymethoxy bicyclic oxazolidine
Potassium sorbate
Propylparaben
Quaternium-15
Salicylic acid
Sodium benzoate, S. bisulfate
Sodium butylparaben, S. dehydroacetate
Sodium erythorbate, S. ethyl paraben
Sodium hydroxymethylglycinate
Sodium metabisulfite, S. methylparaben
Sodium o-phenylphenate
Sodium propionate, S. propylparaben
Sodium pyritione, S. salicylate
Sodium sulfite
Sorbic acid
Tetrasodium EDTA
Tolmerosal
Thymol
Tri (hydroxymethyl) nitromethane
Trisodium EDTA, T. HEDTA
Utric acid
Zinc PCA

Procellant
Butane
Dimethyl ether
Hydrofluorocarbon 152a

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Functions

Octamethyl cyclotetrasiloxane
Phenyl methicone, P. trimethicone
Polyether Trisiloxane
Polymethylsilsesquioxane
Polysilicone-8
Quaternium-30
Silicone quaternium-1, -8
Sodium-PG-propyl thiosulfate dimethicone
Stearoxymethicone/dimethicone copolymer
Trimethylsilylamodimethicone

Skin calming agent

Cornflower (*Centaurea cyanus*) extract
Fennel (*Foeniculum vulgare*) extract
Fenugreek extract
Linden (*Tilia cordata*) extract
Valerian (*Valeriana officinalis*) extract

Skin cleanser

Dog rose (*Rosa canina*) hips extract
Papaya (*Carica papaya*) extract
Peach (*Prunus persica*) extract
Rose (*Rosa multiflora*) extract
Willow (*Salix alba*) extract

Skin conditioner

Anemisia apiacea extract
Astrocaryum tucuma extract
Bacris gasipaes extract
Biotin
Bishydroxyethyl biscetyl malonamide
Bleita hyacinthina extract
Borage (*Borago officinalis*) seed oil
Borageamidopropyl phosphatidyl PG-dimonium chloride
Carboxysteine
Catalpa kaempfer extract
Coco phosphatidyl PG-dimonium chloride
Cocodimonium hydroxypropyl hydrolyzed keratin
Collagen amino acids
Collomethicone
Dimethicone, D. copolyol acetate
Emblia officinalis extract
Equisetum arvense extract
Ethyl ester of hydrolyzed animal protein
Evening primrose (*Oenothera biennis*) oil
Fomes fomentanus extract
Fomistopsis officinalis oil
Gelatin
Ginseng hydroxypropyltrimonium chloride
butylene glycol
Glycolipids
Glycosphingolipids
Gnetum amazonicum extract
Honey (Mel)
Hydrolyzed carboxylprotein
Hydrolyzed elastin
Hydrolyzed pea protein
Hydrolyzed rice protein
Hydrolyzed serum protein
Hydrolyzed silk
Hydrolyzed soy protein
Hydrolyzed vegetable protein
Hydrolyzed wheat protein
Inga edulis extract
Kiwi (*Actinidia chinensis*) fruit extract
Laminaria japonica extract
Lecithin
Marsilea minuta extract
Nettle (*Urtica dioica*) extract
Palmitamidodecanediol
Pearls (*Margarita margarita*)
PEG-42 Ebinix ceramides extract
Phenyl trimethicone
Phytantriol
Polygonum multiflorum extract
Polyquaternium-1, -22, -34
Polyquaternium-15, -16, -17, -18, -19, -20, -21, -22, -23, -24, -25, -26, -27, -28, -29, -30, -31, -32, -33, -34, -35, -36, -37, -38, -39, -40, -41, -42, -43, -44, -45, -46, -47, -48, -49, -50, -51, -52, -53, -54, -55, -56, -57, -58, -59, -60, -61, -62, -63, -64, -65, -66, -67, -68, -69, -70, -71, -72, -73, -74, -75, -76, -77, -78, -79, -80, -81, -82, -83, -84, -85, -86, -87, -88, -89, -90, -91, -92, -93, -94, -95, -96, -97, -98, -99, -100

Potassium cocoyl hydrolyzed collagen
Retinyl palmitate polypeptide
Salvia miltiorrhiza extract
Sili
Sodium cocoyl hydrolyzed collagen
Soluble transgenic elastin
Steartrimonium hydroxyethyl hydrolyzed collagen
Stearyl methicone

Skin healing

Calendula officinalis extract
Glycoproteins
Hydrocotyl (*Centella asiatica*) extract
Oat (*Avena sativa*) extract
Sandalwood (*Santalum album*) extract
Spearmini (*Mentha viridis*) extract

Skin lightening/whitening agent

Ascorbic acid polypeptide
Bearberry (*Arsenostaphylos uva-ursi*) extract
Hydroquinone-beta-D-glucopyranoside
Lemon (*Citrus medica limonum*) peel extract
Pearls (*Margarita margarita*)

Skin protectant

Acetylmethionyl methylsilanol elastinate
Allantoin, A. aluminum hydroxide
Aloe barbadensis, A. b. extract
Aluminum starch octenylsuccinate
Anise (*Pimpinella anisum*) extract
Arnica montana extract
Anemisia apiacea extract
Ascorbyl methylsilanol pectinate
Astrocaryum tucuma extract
Bacris gasipaes extract
Betaglucon
Bishydroxyethyl biscetyl malonamide
Bleita hyacinthina extract
C 18-70 Isoparaffin
Calendula amurensis extract
Carboxymethyl chitin
Carcinia cambogia extract
Carrot (*Daucus carota*) extract
Carrot (*Daucus carota sativa*) oil
Catalpa kaempfer extract
Chenopodium album extract
Chitosan
Chrysanthemum morifolium extract
Collagen
Corn poppy (*Papaver rhoeas*) extract
Crataegus cuneata extract
Crataegus monogyna extract
Cypress (*Cupressus sempervirens*) extract
Dimethicone
Dimethiconol fluoroalcohol diinoleic acid
Dimethiconol hydroxystearate, D. stearate
Dimethylsilanol hyaluronate
Echitea glauca extract
Embryo extract
Entada phaseoloides extract
Equisetum arvense extract
Euphorium fortunei extract
Euterpe precatoria extract
Fenugreek extract
Fomistopsis officinalis oil, F. pinicola extract
Galla sinensis extract
Gentian (*Gentiana lutea*) extract
Gleditsia sinensis extract
Glyceryl ricinoleate
Glycolipids
Hierochloa odorata extract
Hyaluronic acid
Hydrogenated lecithin
Hydrolyzed lupine protein
Hydrolyzed milk protein
Hydrolyzed mushroom (*Tricholoma matsutake*) extract
Indian cress (*Trinacanthum minus*) extract

Isodecyl salicylate
Jojoba (*Buxus chinensis*) oil
Lady's Thistle (*Silybum marianum*) extract
Laminaria japonica extract
Lignosticum jehoiense extract
Liposomes
Magnolia spp. extract
Mango kernel oil
Marsilea minuta extract
Melaleuca hypericifolia extract
Melaleuca ucinata extract
Melaleuca wilsonii extract
Methylsilanol tri PEG-8 glyceryl cocoate
Oat (*Avena sativa*) meal
Oyster (*Osireca*) shell extract
Palmitamidodecanediol
Pearls (*Margarita margarita*)
Pentahydrosqualene
Perfluorodecyl
Perfluoropolyethylisopropyl ether
Petrolatum
PEG-8/SMDI copolymer
PEG-42 Ebinix ceramides extract
Pfaffia spp. extract
Phospholipids
Plankton extract
Polygonum multiflorum extract
Pongamol
PPG-12/SMDI Copolymer
PPG-5/SMDI Copolymer
Propyltrimonium hydrolyzed collagen
Quinoa (*Chenopodium quinoa*) extract, oil
Salvia miltiorrhiza extract
Sambucus nigra extract
Shark liver oil
Shorea robusta extract
Sodium chondroitin sulfate
Soluble transgenic elastin
Steartrimonium hydroxyethyl hydrolyzed collagen
Sterculia patafolia extract
Superoxide dismutase
Trachea hydrolysate
Wheat (*Triticum vulgare*) germ extract, protein
White nettle (*Lamium album*) extract
Withania somniferum extract
Xanthoxylum bungeanum extract
Zinc oxide

Skin smoothing agent

Althea officinalis extract
Coltsfoot (*Tussilago farfara*) leaf extract
Comfrey (*Symphytum officinale*) leaf extract
Plantain (*Plantago major*) extract
Senecio

Skin softening

Clays (white, yellow, red, green, pink)
Cucumber (*Cucumis sativus*) extract
Kelp (*Macrocystis pyrifera*) extract
Peach (*Prunus persica*) extract
Phenethyl dimethicone

Skin soothing

Calendula officinalis extract
Cherry bark extract
Cucumber (*Cucumis sativus*) extract
Garlic (*Allium sativum*) extract
Hyssop (*Hyssopus officinalis*) extract
Jasmine (*Jasminum officinale*) extract
Kelp (*Macrocystis pyrifera*) extract
Mango kernel oil
Meadowsweet (*Spiraea ulmaria*) extract
Quince (*Pyrus cydonia*) seed extract
Slippery elm extract
Valerian (*Valeriana officinalis*) extract
Willow (*Salix alba*) extract
Witch hazel (*Hamamelis virginiana*) extract
Yarrow (*Achillea millefolium*) extract

Functions

Dipropylene glycol dibenzoate
 Ethoxydiglycol
 Ethyl acetate, E. lactate
 Ethyl myristate, E. oleate
 2-Ethylhexyl isostearate
 Glycerin
 Glycofurf
 Heptane
 Hexyl alcohol
 Hexylene glycol
 Isobutyl stearate
 Isocetyl salicylate
 Isodecyl benzoate, I. isononanoate
 Isodecyl octanoate, I. oleate
 Isododecane
 Isocicosane
 Isohexadecane
 Isopropyl alcohol, I. myristate
 Isostearyl stearoyl stearate
 Laureth-2 acetate
 Methoxydiglycol
 Methoxyisopropanol
 Methyl alcohol
 Methyl propanediol
 Methylene chloride
 MEK
 MIBK
 Morpholine
 Octyl benzoate, O. isononanoate
 Octyl laurate, O. palmirate
 Octyldodecyl lactate
 Olive oil PEG-6 esters
 Peanut oil PEG-6 esters
 Pentane
 Petroleum distillates
 PEG-6 methyl ether
 PEG-12
 PEG-20 hydrogenated castor oil
 PEG-33 castor oil
 PEG-50 glyceryl cocoate
 Polyglyceryl-2 dioleate
 Polyglyceryl-3 diisostearate
 Polyoxyethylene glycol dibenzoate
 Polypropylene glycol dibenzoate
 PPG-2 myristyl ether propionate
 PPG-3
 PPG-20 lanolin alcohol ether
 Propyl alcohol
 Propylene carbonate
 Propylene glycol
 Propylene glycol dibenzoate
 Propylene glycol methyl ether
 Propylene glycol myristate
 Pyridine
 Sesame (Sesamum indicum) oil
 Stearyl heptanoate
 Toluene
 Xylene

SPF booster

Borjooa sorbilis extract
 Isohexadecyl salicylate
 Styrene/acrylates copolymer
 Titanium dioxide
 Yeast (Saccharomyces cerevisiae) extract (Faex)

Stabilizer

Acrylates-VA crosspolymer
 Acrylates/cereth-20 methacrylates copolymer
 Acrylates/steareth-20 methacrylate copolymer
 Acrylates/vinyl isodecanoate crosspolymer
 Alkyldimethylamine oxide
 C10 polycarbamyl polyglycol ester
 Calcium alginate
 Cocamidopropyl dimethylamine lactate
 Cocamine oxide
 Colloidal silica sols
 Cyclodextrin
 Disodium EDTA
 Cellan gum

Glyceryl diisostearate, G. stearate SE
 Glyceryl mono-di-tri-caprylate
 Hydrogenated coco-glycerides
 Hydrogenated C12-18 triglycerides
 Hydrogenated tallow glycerides
 Hydrolyzed oat flour
 Hydroxyoctacosanyl hydroxystearate
 Karaya (Sterculia urens) gum
 Laureth-3
 Maltitol
 Methylated cyclodextrin
 Oleamide
 PEG-40 stearate
 PEG-40/dodecyl glycol copolymer
 Perfluoropolyethylisopropyl ether
 Polyethylene paste
 PPG-5 lanolin wax
 PPG-7-buteth-10
 PPG-10 cetyl ether phosphate
 Propylene carbonate, P. glycol alginate
 PVMA/MA decadiene crosspolymer
 Sodium acrylates/vinyl isodecanoate crosspolymer
 Sodium carbomer
 Sorbitan laurate
 Stearic hydrazide
 2,2',4,4'-Tetrahydroxybenzophenone
 Tricaprin
 Tricaprylin
 Trilaurin
 Trimyristin
 Tripalmitin
 Tristearin

Stimulant

Capiscum frutescens extract
 Eleuthero ginseng (Acanthopanax senticosus) extract
 Guarana (Paullinia cupana) extract
 Lactococcus hydrolyzate
 Methylsilanol elastinate
 Methylsilanol hydroxyproline aspartate
 TEA-hydroiodide
 Tocopheryl nicotinate
 Urocanic acid
 Yeast (Saccharomyces cerevisiae) extract (Faex)
 Zedoxy (Curcuma zedoaria) oil
 Zinc DNA

Sunscreen

Basil (Basilicum sanum) oil extract
 Basil (Ocimum basilicum) extract
 Benzophenone-3
 3-Benzylidene camphor
 Borjooa sorbilis extract
 C12-15 alkyl benzoate
 Coffee (Coffea arabica) bean extract
 Ethyl salicylate
 Glyceryl PABA
 Homosalate
 Hydroquinone-beta-D-glucopyranoside
 Isoamyl p-methoxycinnamate
 Isopropylbenzyl salicylate
 Job's tears (Coix lacryma-jobi) extract
 Menthyl anthranilate
 Octyl dimethyl PABA, O. methoxycinnamate
 Octyl salicylate, O. urazone
 Oryzanol
 Pansy (Viola tricolor) extract
 PEG-25 PABA
 Phenylbenzimidazole sulfonic acid
 Rice (Oryza sativa) bran oil
 TEA-salicylate
 Titanium dioxide

Sunscreen UVB

Benzophenone-3
 Eclipta alba extract
 PEG-25 PABA
 Steareth-100
 Tridecyl salicylate

Superfating agent

Lisoleamide DEA
 PEG-20 almond glycerides
 PEG-60 lanolin
 PEG-75 lanolin

Surfactant

Alkyl dimethyl betaine
 Alkyldimethylamine oxide
 Ammonium cocoyl sarcosinate
 Ammonium C12-15 alkyl sulfate
 Ammonium dimethicone copolyol sulfate
 Ammonium laureth-5 sulfate
 Ammonium laureth-12 sulfate
 Ammonium laureth sulfate
 Ammonium lauroyl sarcosinate
 Ammonium lauryl sulfate, A. I. sulfosuccinate
 Ammonium myreth sulfate
 Ammonium nonoxynol 4 sulfate
 Azelamide MEA
 C20-40 alcohol ethoxylate
 C30-50 alcohol ethoxylate
 C40-60 alcohol ethoxylate
 Calcium dodecylbenzene sulfonate
 Calcium laurate
 Cetareth-2 phosphate
 Cetareth-5 phosphate
 Cetareth-10 phosphate
 Cetoleth-25
 Cetyl betaine, C. phosphate
 Cocamide MEA ethoxylate
 Cocamidopropyl betaine, potassium salt
 Cocamidopropyl betaine ammonium salt
 Cocamidopropyl hydroxy sultaine
 Cocamidopropyl hydroxy sultaine, ammonium salt
 Cocamidopropyl hydroxy sultaine, potassium salt
 Cocamidopropylamine oxide
 Coceth-7 carboxylic acid
 Coco-glucoside
 Cocamidopropyl betaine, potassium salt
 Cocamidopropyl betaine ammonium salt
 Cocamidopropyl hydroxy sultaine
 Cocamidopropyl hydroxy sultaine, ammonium salt
 Cocamidopropyl hydroxy sultaine, potassium salt
 N-Cocoyl-(3-amidopropyl)-N,N-dimethyl-N-ethyl ammonium ethyl sulfate
 Cocoyl glutamic acid
 Cocoyl hydrolyzed soy protein
 Cocoyl hydroxyethyl imidazoline
 C11-15 pareth-9, -12, -20, -30, -40
 C12-13 pareth sulfate
 C12-13 pareth-5 carboxylic acid
 C12-15 pareth-12
 C14-15 pareth-8 carboxylic acid
 DEA-oleth-5-phosphate
 DEA-oleth-20-phosphate
 Deceth-3, -6, -8
 Decyltetradeceth-25
 Dideceth-10 phosphoric acid
 Dimethicone copolyol
 Dimethicone copolyol almondate, D. c. isostearate
 Dimethicone copolyol laurate, D. c. oliveate
 Dimethicone copolyol phthalate
 Dimethicone copolyolamine
 Dimethicone propyl PG-betaine
 Dioctyldodeceth-2 lauroyl glutamate
 Dioctyldodeceth-5 lauroyl glutamate
 Dioctyldodecyl lauroyl glutamate
 Disodium capryloamphodiacetate
 Disodium cocamidopropylsulfate
 Disodium hydrogenated tallow glutamate
 Disodium laneth-5 sulfosuccinate
 Disodium lauramide MEA-sulfosuccinate
 Disodium laureth sulfosuccinate
 Disodium oleamide MIPA-sulfosuccinate
 Disodium oleamide PEG-2 sulfosuccinate
 Disodium oleth-3 sulfosuccinate
 Disodium ricinoleamide MEA-sulfosuccinate
 Disodium tallamide MEA-sulfosuccinate
 Distareth-2 lauroyl glutamate

Functions

Dihydrogenated tallow phthalic acid amide
 Diisobutyl phthalic acid amide
 Guar (Cyanopsis tetragonoloba) gum
 Hectonite
 Hydroxypropylcellulose
 Isobutylene/MA copolymer
 Magnesium aluminum silicate
 Methylcellulose
 Pentasodium triphosphate
 Polyethylene, P. micronized
 Propylene glycol alginate
 Quaternium-18 bentonite
 Quaternium-18 hectonite
 Sodium magnesium silicate
 Sodium polynaphthalenesulfonate
 Stearalkonium bentonite, S. hectonite
 Steareth-10 allyl ether/acrylates copolymer
 Tragacanth (Astragalus gummifer) gum
 Tribekium
 Trihydroxystearin
 Tromethamine magnesium aluminum silicate
 Xanthan gum

Sweetener

Calcium saccharin
 Fructose
 Glycyrrhetic acid
 Glycyrrhizic acid
 Glycyrrhizin, ammoniated
 Hydrolyzed corn starch
 Lactose
 Maltitol
 Mannitol
 Saccharin
 Sodium saccharin
 Sorbitol
 Sucrose

Tanning accelerator

Acetyl tyrosine
 Carmi (Daucus carota) extract
 Copper acetyl tyrosinate methylsilanol
 Dihydroxyacetone
 Disodium myl tyrosinate
 Eclipta alba extract in white emulsion
 Glucosyl tyrosinate

Thickener

Acrylates-VA crosspolymer
 Acrylates/C10-C30 alkyl acrylate crosspolymer
 Acrylates/ceteth-20 itaconate copolymer
 Acrylates/ceteth-20 methacrylates copolymer
 Acrylates/steareth-20 itaconate copolymer
 Acrylates/steareth-20 methacrylate copolymer
 Acrylates/steareth-30 acrylate copolymer
 Acrylates/vinyl isodecanoate crosspolymer
 Acrylic acid/acrylonitrile copolymer
 Algin
 Aluminum/magnesium hydroxide stearate
 Ammonium acrylates/acrylonitrile copolymer
 Ammonium alginate
 Arachidyl alcohol
 Behenic acid
 Behenyl alcohol, B. behenate
 Bentonite
 C10 polycarbamyl polyglycol ester
 C12-15 alcohols
 C12-14 alcohols
 C18-36 acid

Calcium alginate
 Calcium carrageenan
 Caprylic alcohol
 Carbomer
 Carboxymethyl hydroxyethylcellulose
 Carrageenan (Chondrus crispus)
 Cellulose, C. gum
 Cetaryl alcohol, C. behenate
 Cetaryl octanoate, C. stearate
 Cetostearyl stearate
 Cetyl alcohol
 Cetyl hydroxyethylcellulose
 Cetyl myristate, C. palmitate
 Cocamide
 Cocamide MEA, C. MIPA
 Cocamidopropylamine oxide
 Coco-betaine
 Coco-rapeseedate
 Coco/oleamidopropyl betaine
 Cocoyl amide hydroxy sulfo betaine
 Cocoyl monoethanolamide ethoxylate
 Colloidal silica sols
 DEA-hydrolyzed lecithin
 DEA-linoleate
 DEA-oleth-3 phosphate
 DEA-oleth-10 phosphate
 Decyl alcohol
 Dextran
 Dextrin
 Dilaureth-10 phosphate
 Dioleth-8 phosphate
 DMHP
 Ethoxylated fatty alcohol
 Gellan gum
 Glyceryl behenate, G. stearate
 Glyceryl polymethacrylate
 Guar (Cyanopsis tetragonoloba) gum
 Guar hydroxypropyltrimonium chloride
 Hectonite
 Hexyl alcohol
 Hydrolyzed silica
 Hydrogenated rapeseed oil
 Hydrogenated starch hydrolysate
 Hydrogenated talloweth-60 myristyl glycol
 Hydrolyzed oat flour
 Hydrolyzed transgenic collagen
 Hydroxyethylcellulose
 Hydroxypropyl chitosan
 Hydroxypropyl guar
 Hydroxypropyl methylcellulose
 Hydroxypropylcellulose
 Isoceteth-10
 Isocetearamide DEA
 Isocetearamidopropylamine oxide
 Isocetearamphopropionate
 Jojoba wax
 Keratins (Stereilia urens) gum
 Lactamide DEA, L. MEA, L. MIPA
 Lactamidopropyl betaine
 Lacteth-10
 Lacteth-linoleic DEA
 Lactyl-linoleoyl diethanolamide
 Lactyl-myristoyl diethanolamide
 Lactyl alcohol, L. betaine
 Lactamide DEA, L. MEA
 Lactic acid
 Lipoic acid
 Lipoic bean (Ceratonia siliqua) gum
 Magnesium aluminum silicate

MDM hydantoin
 Methylcellulose
 Montmorillonite
 Myristamide DEA, M. MEA
 Myristamine oxide
 Myristyl alcohol
 Octacosanyl stearate
 Oleamide, O. DEA, O. MEA
 Palmitamide MEA
 Pectin
 PEG-2 laurate
 PEG-3 distearate, P. lauramide
 PEG-3 lauramine oxide
 PEG-4 diisostearate, P. oleamide
 PEG-5M
 PEG-6 beeswax
 PEG-7 hydrogenated castor oil
 PEG-8
 PEG-8 dioleate, P. distearate
 PEG-8 stearate
 PEG-9M
 PEG-12 beeswax
 PEG-18 glyceryl oleate/cocotate
 PEG-23M
 PEG-28 glyceryl tallowate
 PEG-40 jojoba oil
 PEG-45M
 PEG-50 tallow amide
 PEG-55 propylene glycol oleate
 PEG-75 stearate
 PEG-90M
 PEG-100 stearate
 PEG-120 methyl glucose dioleate
 PEG-150 distearate
 PEG-150 pentaerythrityl tetraacetate
 PEG-160M
 PEG-200 glyceryl stearate
 PEG-200 glyceryl tallowate
 Pentaerythrityl tetraacetate
 Pentaerythrityl tetraacetate
 Poloxamer 105, 124, 185, 237, 338, 407
 Polyacrylic acid
 Polysorbate 20
 Potassium alginate, P. chloride
 Potassium oleate, P. stearate
 PPG-5-ceteth-10 phosphate
 Propylene glycol stearate
 PVM/MA decadiene crosspolymer
 PVP
 Quaternium-18 bentonite
 Quaternium-18 hectonite
 Rapeseed oil, ethoxylated high erucic acid
 Ricinoleamide MEA
 Sesamide DEA
 Sodium acrylates/vinyl isodecanoate crosspolymer
 Sodium carboxymethyl carrageenan
 Sodium ceteth-13-carboxylate
 Sodium chloride
 Sodium magnesium silicate, S. stearate
 Sorbitan sesquiosulfate, S. tristearate
 Soyamide DEA
 Soyamidopropyl betaine
 Starch polyacrylonitrile copolymer-potassium salt
 Starch polyacrylonitrile copolymer-sodium salt
 Stearalkonium bentonite, S. hectonite
 Stearamide
 Stearamide DEA, S. MEA, S. MEA-stearate
 Stearamidopropyl dimethylamine lactate
 Stearamine oxide

3 BETTER IDEAS

1 BETTER SOURCE

CARBOPOL
Ultrez
 The easiest to
 use carbomer

CARBOPOL
ETHA
POLYMER
 For surface-active
 emulsifiers

PEMULEN
 POLYMERIC EMULSIFIERS
 Eliminates surfactant-based
 emulsifiers

BF Goodrich
 Talk to the global leader.

Claims:

1. A cosmetic composition, comprising:
a cosmetically acceptable carrier, comprising a reverse thermal viscosifying polymer network comprising at least one poloxamer component randomly bonded to at least one poly(acrylic acid) component said polymer network capable of aggregation
5 in response to a change in temperature; and
a cosmetically active agent which imparts a preselected cosmetic effect, said carrier and said agent disposed within an aqueous-based medium.
2. A cosmetic composition for topical application, comprising:
10 a cosmetically acceptable carrier, comprising a reverse thermal viscosifying polymer network comprising at least one poloxamer component capable of aggregation in response to a change in temperature randomly bonded to at least one poly(acrylic acid) component; and
a cosmetically active agent selected to treat imperfections or disorders of the
15 skin, said carrier and said agent disposed within an aqueous-based medium.
3. The cosmetic composition of claim 1, wherein the cosmetic composition is a shampoo and the cosmetically active agent comprises a cleansing surfactant.
20
4. The cosmetic composition of claim 1, wherein the cosmetic composition is a moisturizer and the cosmetically active agent comprises a moisturizer.
- 25 5. The cosmetic composition of claim 1, wherein the cosmetic composition is a sunscreen and the cosmetically active agent comprises a uv-absorbing agent.

13. The cosmetic composition of claim 2, wherein said cosmetic agent selected to treat imperfections or disorders of the skin is selected from the group consisting of acidulents, antiacne agents, anti-aging agents, anti-inflammatories, anti-irritants, antioxidants, depilatories, detergents, disinfectants, emollients, exfoliants, humectants, lubricants, moisturizers, skin conditioners, skin protectants, skin lightening agents, skin soothing agents, sunscreens, tanning accelerators and mixtures thereof.

14. The composition of claim 4, wherein said composition further comprises a cosmetic agent selected from the group consisting of humectants and emollients.

15. The composition of claim 1 or 2, further comprising one or more additives selected from the group consisting of preservatives, abrasives, acidulents, antiacne agents, anti-aging agents, antibacterials, anticaking, anticaries agents, anticeulites, antidandruff, antifungal, anti-inflammatories, anti-irritants, antimicrobials, antioxidants, astringents, antiperspirants, antiseptics, antistatic agents, antrigents, binders, buffers, additional carriers, chelators, cell stimulants, cleansing agents, conditioners, deodorants, depilatories, detergents, dispersants, emollients, emulsifiers, enzymes, essential oils, exfoliants, fibers, film forming agents, fixatives, foaming agents, foam stabilizers, foam boosters, fungicides, gellants, glosses, hair conditioner, hair set resins, hair sheen agents, hair waving agents, humectants, lubricants, moisture barrier agents, moisturizers, ointment bases, opacifier, plasticizer, polish, polymers, powders, propellant, protein, refatting agents, sequestrant, silicones, skin calming agents, skin cleansers, skin conditioners, skin healing, skin lightening agents, skin protectants, skin smoothing agents, skin softening agents, skin soothing agents, stabilizers, sunscreen agents, surfactants, suspending agents, tanning accelerators, thickeners, vitamins, waxes, wetting agents, liquefiers, colors, flavors and/or fragrances

20. The cosmetic composition of claim 1 or 2, wherein the poloxamer component is present in an amount in the range of about 0.01 to 20 wt% and the poly(acrylic acid component) is present in the amount of about 0.01 to 20 wt%.

5 21. The cosmetic composition of claim 1, wherein the polymer network comprises a plurality of poloxamers.

22. The cosmetic composition of claim 1, wherein the polymer network comprises a plurality of poloxamer components randomly bonded to a poly(acrylic acid) backbone.
10

23. The cosmetic composition of claim 1, wherein the reversibly viscosifying polymer composition comprises a plurality of poly(acrylic acid) components randomly bonded to a poloxamer component.
15

24. The cosmetic composition of claim 1, wherein the aqueous-based medium is selected from the group consisting of water, salt solutions and water with water-miscible organic compound(s).

20 25. The cosmetic composition of claim 1, further comprising an additive selected to increase transition temperature and increase viscosity of the reversible viscosifying polymer network.

25 26. The cosmetic composition of claim 1, further comprising an additive selected to increase transition temperature and decrease viscosity of the reversible viscosifying polymer network.

34. The cosmetic composition of claim 1, wherein the poly(acrylic acid) is branched.

35. Method of making an cosmetic composition, comprising:

5 dissolving a poloxamer capable of aggregation in response to a change in temperature in acrylic acid monomer;

initiating polymerization of the monomer to form a poly(acrylic acid) randomly bonded to the poloxamer, so as to form a reversibly viscosifying polymer composition;

10 mixing the reversibly gelling polymer compositions with a cosmetic agent which imparts a desired cosmetic effect to the composition.

36. The method of claim 36, wherein a polymerization initiator is selected to provide the polymer network having a selected temperature of viscosification.

15

37. The method of claim 36, wherein one or more poloxamers are added.

38. The cosmetic composition of claim 1, wherein the reversibly viscosifying polymer network is present in an amount in the range of 0.01% 10%.

20

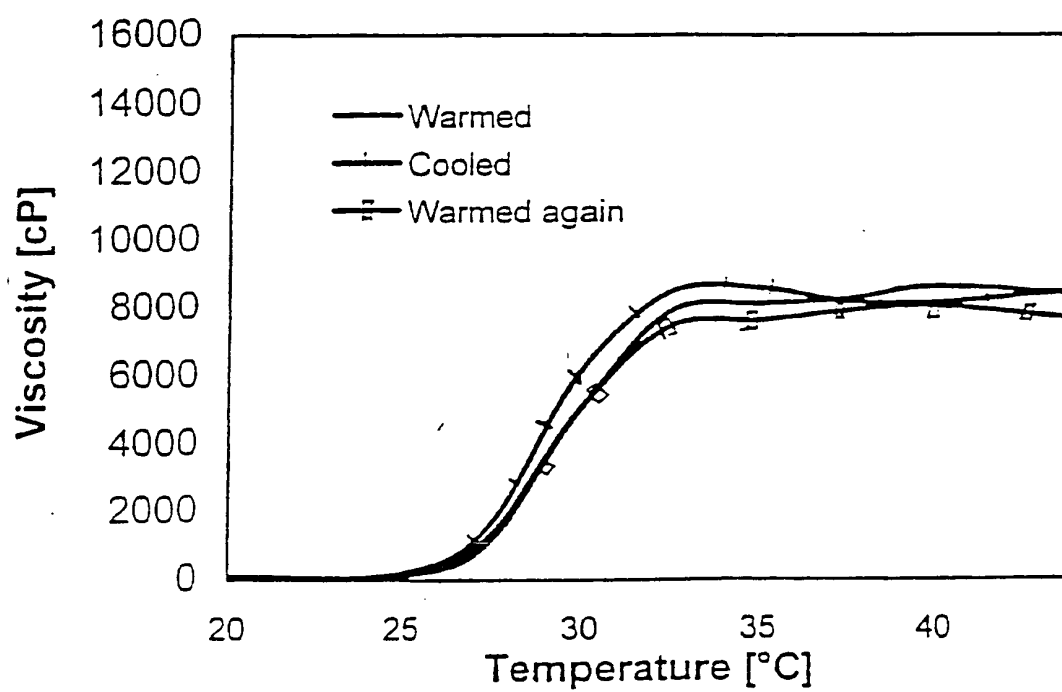


Figure 2

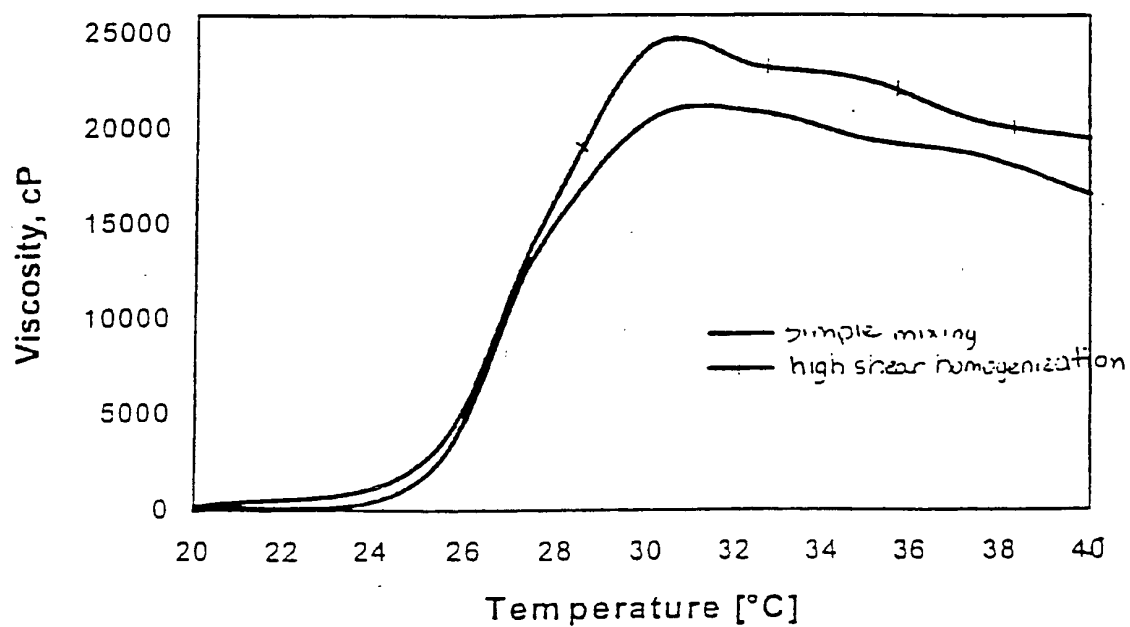


Figure 4

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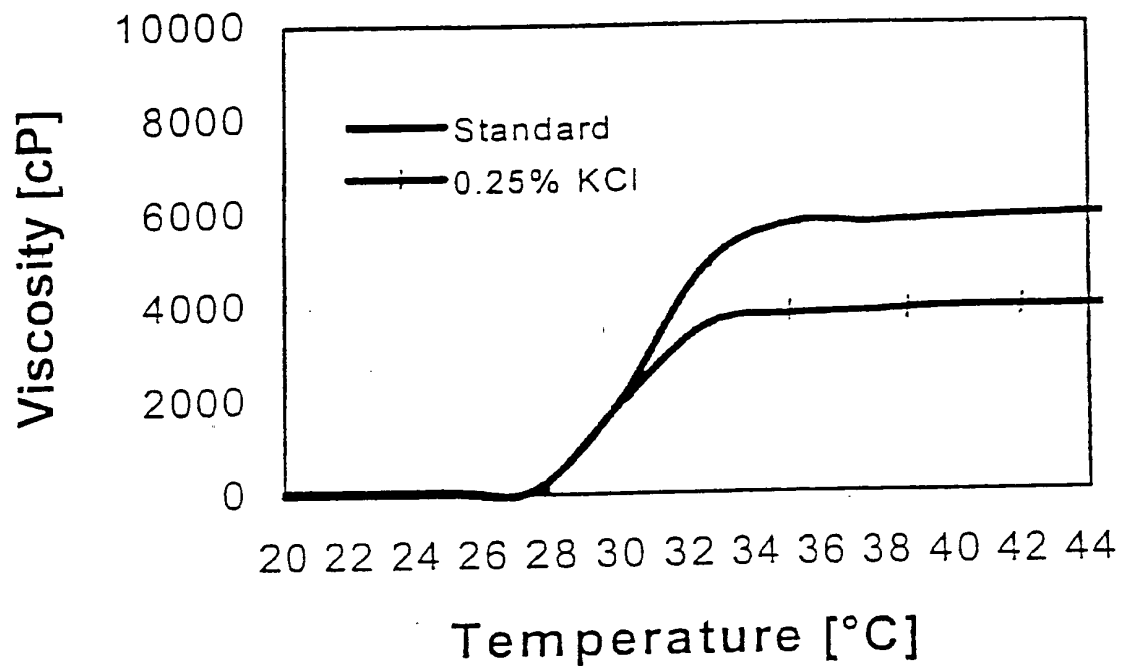


Figure 6

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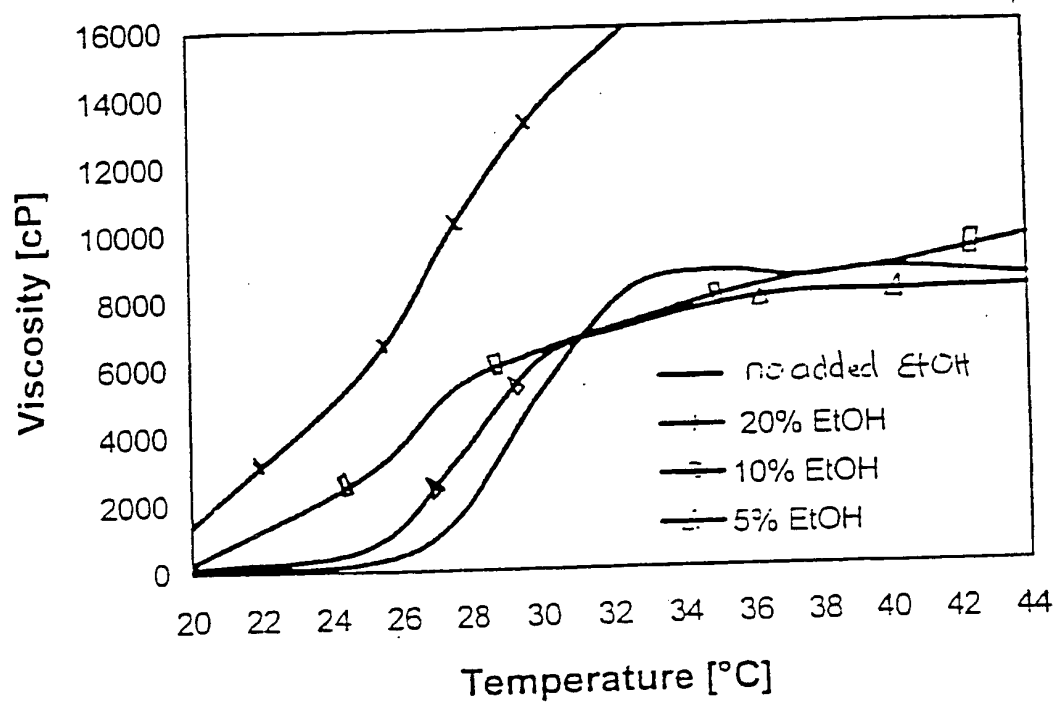
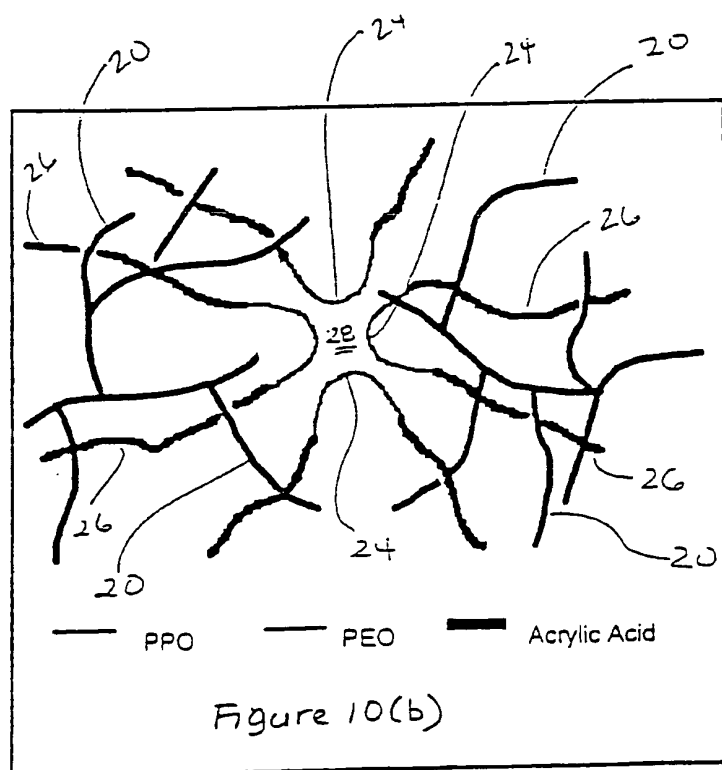
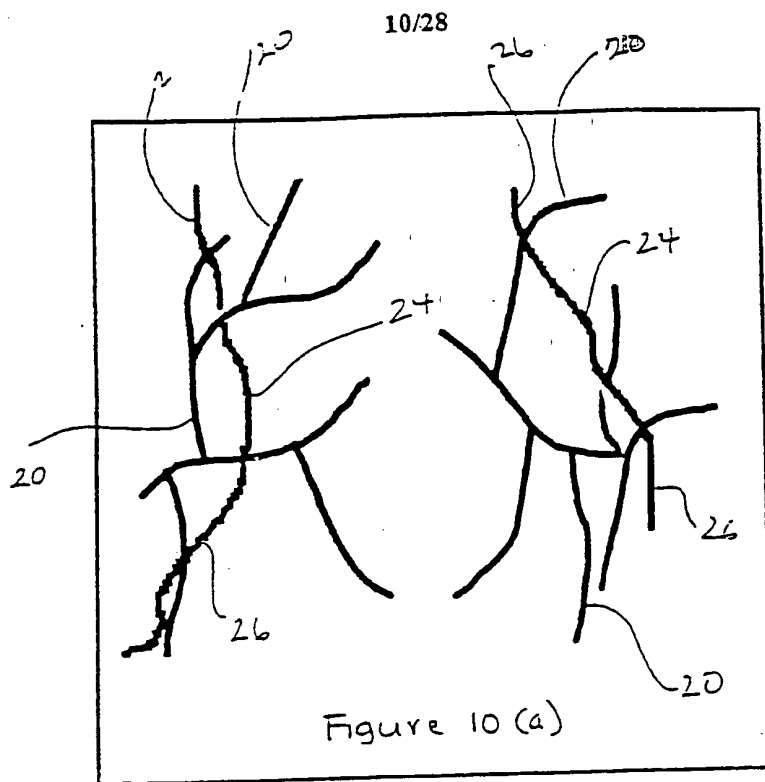


Figure 8



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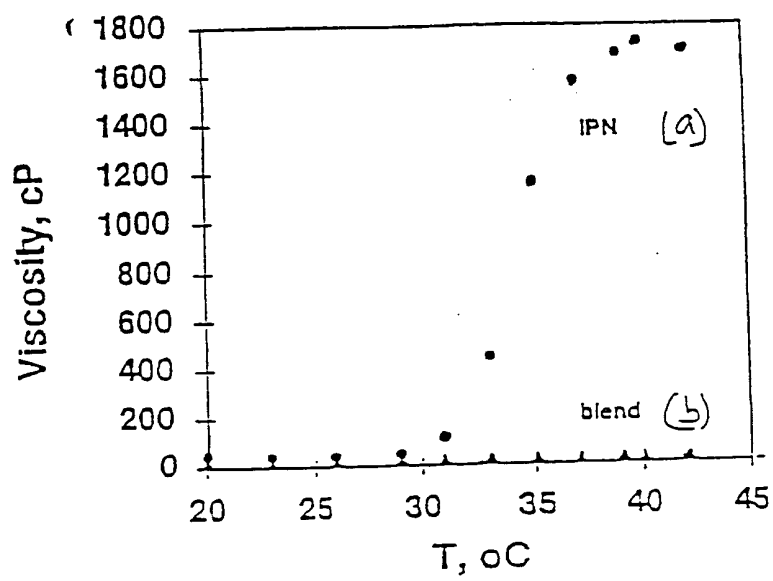


Figure 12

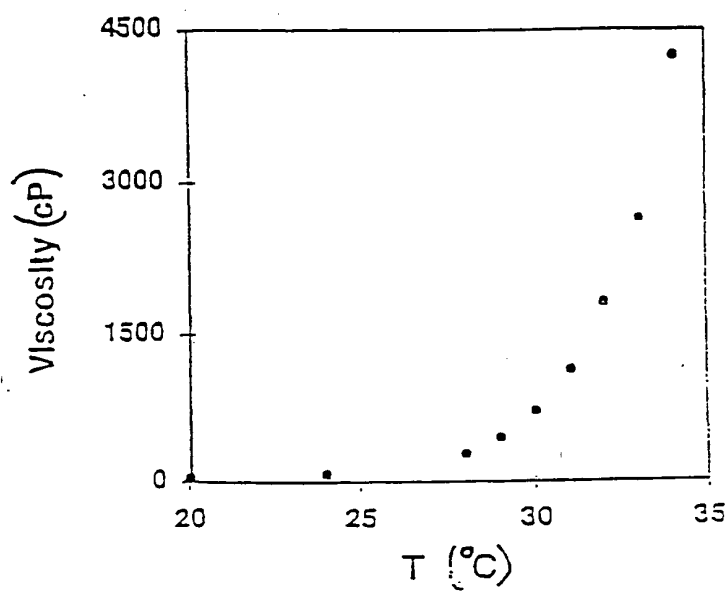


Figure 14

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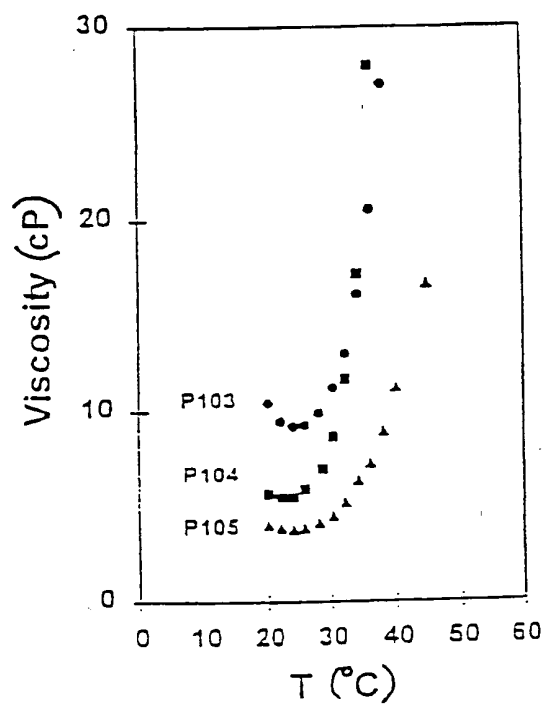


Figure 16

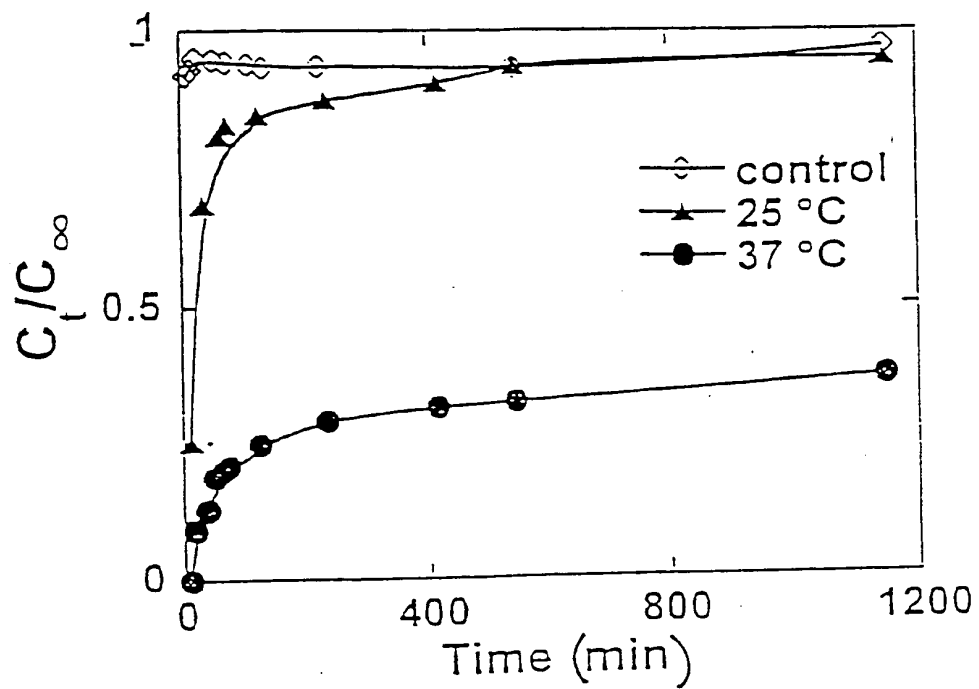


Figure 18

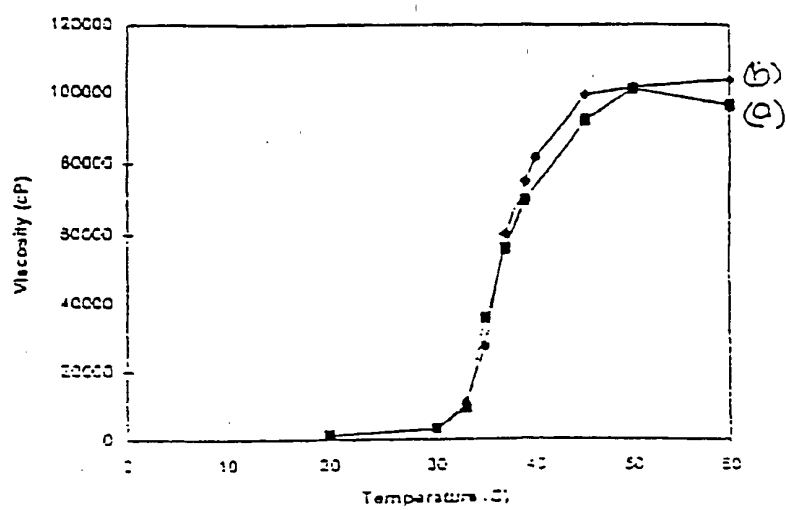


Figure 20

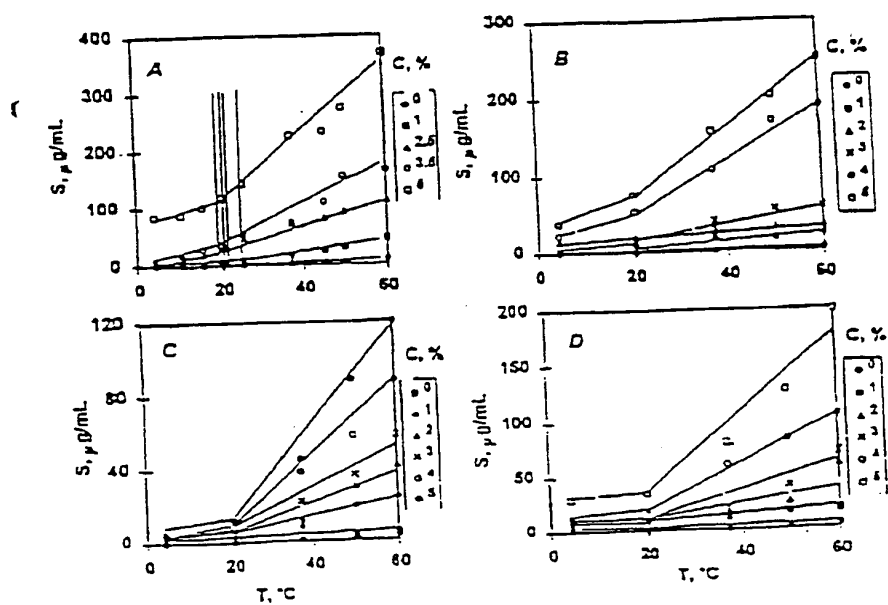


Figure 22

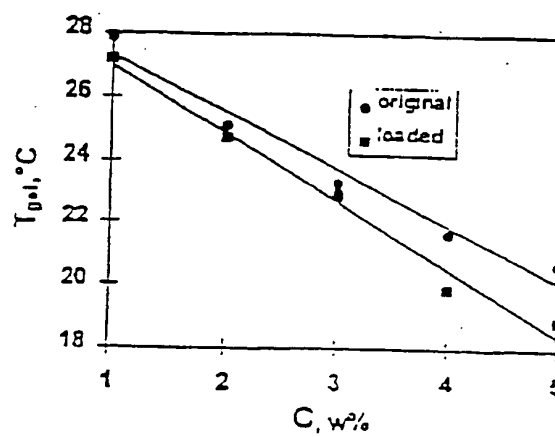


Figure 24

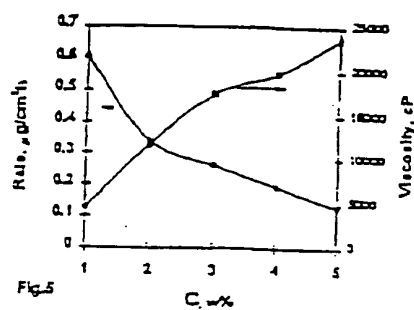


Figure 26

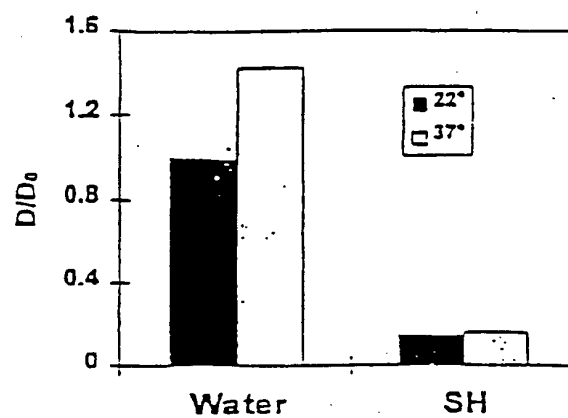


Figure 28

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US98/08931

A. CLASSIFICATION OF SUBJECT MATTER:

US CL : 424/49, 59, 63, 64, 65, 70.1, 70.2, 70.7, 78.02, 70.08, 400, 401, 405